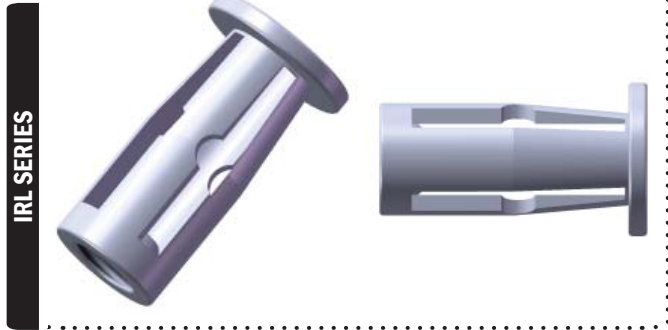


# JK SERIES™ - JK NUT AMERICAN STANDARD

The RivetKing IRL Series is a heavywall/thickwall Rivetnut. This robust design upgrades the thickness of both the body and the head height. The robust IRL series offers higher pullout resistance and increased enurance of the joint and assembly. Spin-Pull tools are recommended for installation of IRL series rivetnuts.



INCH	PART CODE	THREAD SIZE (INCH)	GRIP CODE	GRIP RANGE	LENGTH Ref.	HEAD DIA Ref.	HEAD HEIGHT Ref.	BODY DIA. Ref.	HOLE SIZE +/- .006 +/- .009*
	JK-0401	6-32 UNC	#1	.010 - .060	.663	.469	.073	.308	.324
JK-0402	6-32 UNC	#2	.060 - .085	.900	.469	.073	.308	.324	
JK-0501	10-24 UNC	#1	.075 - .120	.703	.531	.073	.378	.391*	
JK-0502	10-24 UNC	#2	.120 - .160	.875	.531	.073	.378	.391*	
JK-0601	1/4-20 UNC	#1	.010 - .075	.718	.625	.073	.438	.444	
JK-0602	1/4-20 UNC	#2	.250 - .350	.906	.625	.073	.438	.444	

METRIC	PART CODE	THREAD SIZE (INCH)	GRIP CODE	GRIP RANGE	LENGTH Ref.	HEAD DIA Ref.	HEAD HEIGHT Ref.	BODY DIA. Ref.	HOLE SIZE +/- .015 +/- .024*
	JK-0401M	M4	#1	3.81 - 4.75	16.84	11.91	1.85	8.08	8.23
JK-0402M	M4	#2	4.75 - 9.53	22.86	12.91	1.85	8.08	8.23	
JK-0501M	M5	#1	3.81 - 4.75	17.86	13.49	1.85	9.70	9.94*	
JK-0502M	M5	#2	4.75 - 9.53	22.23	13.49	1.85	9.70	9.94+	
JK-0601M	M6	#1	3.81 - 4.75	18.24	15.89	1.85	11.13	11.28	
JK-0602M	M6	#2	4.75 - 9.53	23.01	15.89	1.85	11.13	11.28	



**THE PART NUMBER IS COMPLETE BY ADDING THE MATERIAL AND FINISH CODES AS A SUFFIX TO THE PART CODE:**

**MATERIAL/FINISH CODES:** NO SUFFIX = Steel, Zinc Clear ROHS †  
BP = Brass, Plain

**EXAMPLE:**  
Part Code JK-0401 in Steel, Zinc Clear Plating is...  
JK-0401

† Indicates stocked configurations

