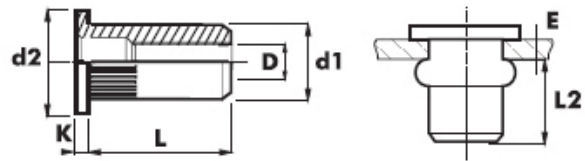


NKL SERIES™ - KNURLED BODY, LARGE HEAD EUROPEAN STANDARD RIVETNUTS - HEAVYWALL RIVETNUTS

The RivetKing NKL Series is a heavywall European Style Rivetnut. This robust design upgrades the thickness of both the body and the head height. The robust IRL series offers higher pullout resistance and increased endurance of the joint and assembly. The NIK series has a large head and a knurled body which resist spin out. Spin-Pull tools are recommended for installation of NIK series rivetnuts.



NIK SERIES



INCH	PART CODE	THREAD SIZE (INCH)	GRIP CODE	GRIP RANGE	OVERALL LENGTH Ref.	HEAD DIA Ref.	HEAD HEIGHT Ref.	BODY DIA. Ref.	HOLE SIZE +.000/-.004
		6C1NKL	6-32 UNC	#1	.027 - .125	.445	.354	.032	.2335
	8C1NKL	8-32 UNC	#1	.027 - .125	.445	.354	.032	.2335	.238
	8C2NKL	8-32 UNC	#2	.125 - .224	.551	.354	.032	.2335	.238
	10F1NKL	10-32 UNC	#1	.027 - .125	.543	.406	.038	.2715	.276
	10F2NKL	10-32 UNC	#2	.125 - .224	.650	.406	.038	.2715	.276
	25C1NKL	1/4-20 UNC	#1	.027 - .125	.594	.475	.057	.3315	.336
	25C2NKL	1/4-20 UNC	#2	.125 - .224	.701	.475	.057	.3315	.336
	31C1NKL	5/16-18 UNC	#1	.027 - .125	.744	.665	.062	.4125	.417
	31C2NKL	5/16-18 UNC	#2	.125 - .224	.850	.665	.062	.4125	.417
	37C1NKL	3/8-16 UNC	#1	.030 - .140	.906	.781	.088	.4915	.496
	37C2NKL	3/8-16 UNC	#2	.140 - .240	1.012	.781	.088	.4915	.496
	50C1NKL	1/2-13 UNC	#1	.039 - .157	1.063	.905	.088	.6285	.634

METRIC	PART CODE	THREAD SIZE (METRIC)	GRIP CODE	GRIP RANGE	LENGTH Ref.	HEAD DIA Ref.	HEAD HEIGHT Ref.	BODY DIA. Ref.	HOLE SIZE +.00/-.01
		.30C1NKL	M3	#1	0.25 - 2.00	9.75	7.50	1.00	5.00
	.40C1NKL	M4	#1	0.25 - 3.00	9.50	9.00	1.00	6.00	6.10
	.40C2NKL	M4	#2	3.00 - 4.50	12.25	9.00	1.00	6.00	6.10
	.50C1NKL	M5	#1	0.25 - 3.00	12.00	10.00	1.00	6.90	7.10
	.50C2NKL	M5	#2	3.00 - 5.50	15.00	10.00	1.00	6.90	7.10
	.60C1NKL	M6	#1	0.50 - 3.00	14.50	13.00	1.50	8.90	9.10
	.60C2NKL	M6	#2	3.00 - 5.50	16.50	13.00	1.50	8.90	9.10
	.80C1NKL	M8	#1	0.50 - 3.00	16.50	16.00	1.50	10.90	11.10
	.80C2NKL	M8	#2	3.00 - 5.50	18.50	16.00	1.50	10.90	11.10
	.100C1NKL	M10	#1	0.50 - 3.50	19.50	19.00	2.00	13.00	13.10
	.100C2NKL	M10	#2	3.50 - 6.00	21.50	19.00	2.00	13.00	13.10
	.120C1NKL	M12	#1	1.00 - 4.00	25.00	23.00	2.00	16.00	16.10

THE PART NUMBER IS COMPLETE BY ADDING THE MATERIAL AND FINISH CODES AS A SUFFIX TO THE PART CODE:

MATERIAL/FINISH CODES: SY = Steel, Zinc Yellow ROHS
 SZ = Steel, Zinc Clear ROHS †
 SC = Steel, Cad Yellow Plated
 SZN = Steel, Zinc Nickel 800 Hours
 BP = Brass, Plain Finish

EXAMPLE:
 Part Code 6C1NKL in Steel, Zinc Clear Plating is...
 6C1NKL SZ

† Indicates stocked configurations

