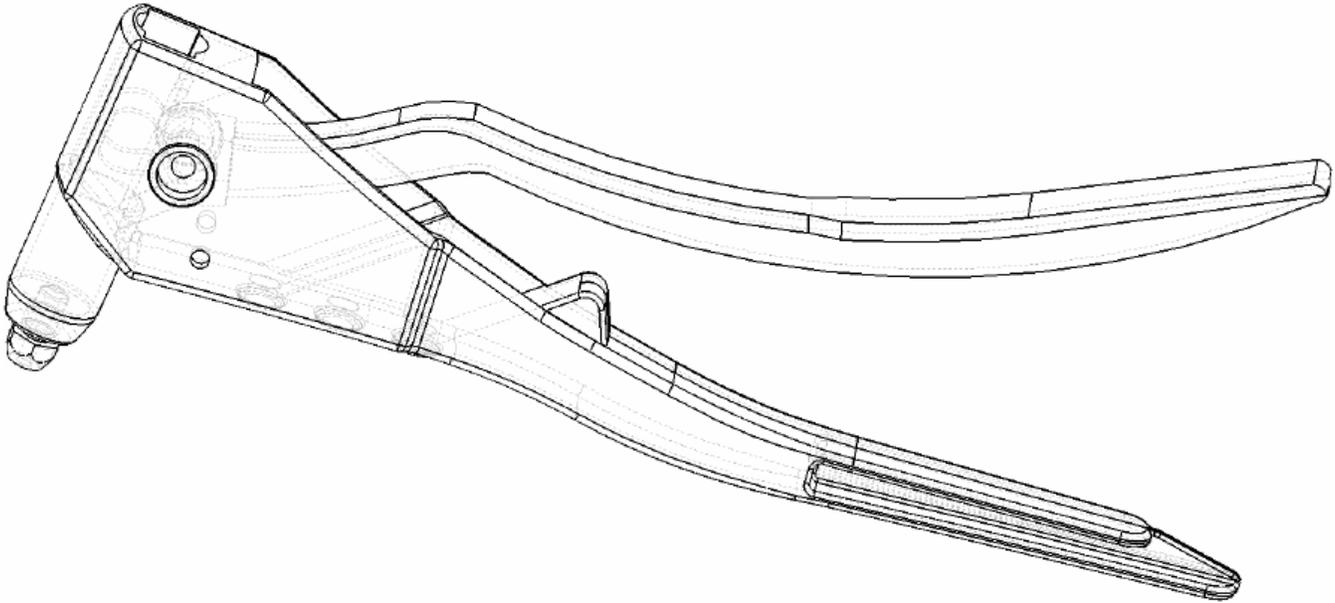




## RIVETKING MODEL# RK-65

The RivetKing RK-65 represents the best in manual squeeze riveting. It's design was founded on the basis of quality, price and endurance. The RK-65 housing is produced from a high quality magnesium alloy while the handle is produced from forged Chromium-Vanadium (Cr-V) steel, the same steel that is used in high quality wrenches. This tool has NO stamped handles, therefore, its life expectancy far exceeds those of popular manufacturers and inferior imports. We hope you enjoy the tool for it's life and that you request RivetKing branded products in the future.



### CAPACITY:

3/32" / 2.4mm (all materials)

1/8" / 3.2mm (all materials)

5/32" / 4.0mm (all materials)

3/16" / 4.8mm (all materials, excluding high force or structural rivets)

Industrial Rivet & Fasteners Co. offers a comprehensive tool service and repair program, for details contact your local area sales representative or call direct:



200 Paris Avenue  
Northvale, NJ 07647  
Tel: (201) 750-1040  
Fax: (201) 750-1050

## RK-65 OPERATORS MANUAL

### INSTRUCTIONS:

1. Choose the proper nose piece(3) for the rivet you wish to install. Various sizes are located along the housing of the tool and can be applied using the wrench provided on the handle.
2. Tighten the nose piece.
3. With the handle open, apply the nail side of the rivet through the hole of the nose piece until the head of the rivet touches the face of the nose piece, or you may choose to install the rivet into the workpiece first. The rivet should fit snug in the nose piece.
4. Squeeze the handle until the rivet "pop's". Depending on the rivet size, the grip range and the hole diameter, this may take a few strokes.
5. When the rivet "pop's", open the handle to release the spent nail. Discard spent nails in a suitable recycling or trash receptacle.
6. Repeat as necessary

### JAW CLEANING AND/OR REPLACEMENT PROCEDURE:

1. Remove Jaw Case Screw(8) using the edge of the wrench provided or a slotted screw driver.  
Note: There is **NO** need to remove **Pin(7)**
2. Remove Jaw Spring(9), Jaw Pusher(6) and both pieces of Jaws(5)
3. Clean, Inspect and Replace Jaws(5), Jaw Spring(9) or Jaw Pusher(6) as necessary.
4. A light coating of grease may be applied to the **OUTSIDE** of the jaws(5)
5. Re-assemble in reverse order

Part#	Descriptions
1	Body
2	Handle
3	Nose Piece
4	Jaw Case
5	Jaws
6	Jaw Pusher
7	Pin
8	Jaw Case Screw
9	Spring
10	E4 Washer

