

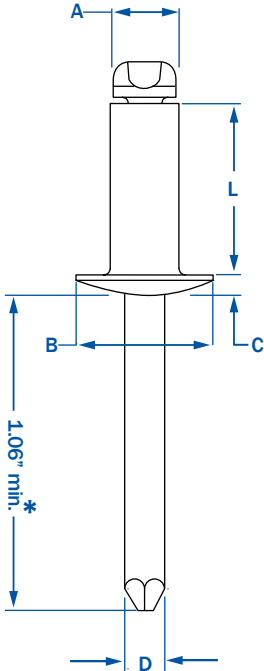
# RIVETKING® FBF SERIES • ALL STAINLESS RIVETS • OPEN END

RIVET: 18-8 STAINLESS STEEL • MANDREL: 18-8 STAINLESS STEEL

RIVETKING® ALL STAINLESS STEEL BLIND RIVETS ARE A SURE WAY TO AVOID RUST AND OXIDATION. Produced from the finest grade stainless steel materials and clean polished, the FBF series will look great and last a lifetime in the finished assembly. The mandrels are blunt diamond pointed to insure increased assembly speed and improving safety. The unique mandrel head shape assists in retaining the mandrel within the rivet. All Stainless Blind rivets rank #1 in shear and tensile strength when compared to others in its class. PER IFI-114 GRADE 51.

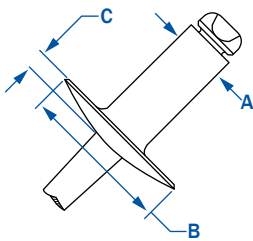


STANDARD FLANGE-DOME HEAD



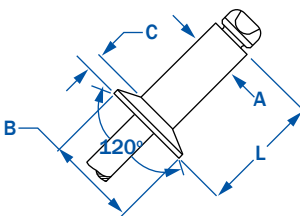
DIA.	PART NUMBER	GRIP RANGE	RIVET LENGTH	HEAD DIA.	HEAD HEIGHT	MANDREL DIA.	HOLE SIZE (DRILL #)	STRENGTH		Wt. lbs/M							
								SHEAR	TENSILE								
3/32"	FBF - 32	.020 - .125	.250	.188	.032	.057	.097 - .100 (#41)	230	280	1.53							
	FBF - 34	.126 - .250	.375							1.73							
	FBF - 41	.020 - .062	.212							2.60							
	FBF - 42	.063 - .125	.275							2.90							
1/8"	FBF - 43	.126 - .187	.337	.250	.040	.076	.129 - .133 (#30)	420	530	3.00							
	FBF - 44	.188 - .250	.400							3.10							
	FBF - 45	.251 - .312	.462							3.60							
	FBF - 46	.313 - .375	.525							3.30							
	FBF - 48	.376 - .500	.650							3.50							
	FBF - 410	.501 - .625	.775							4.88							
	FBF - 412	.626 - .750	.900														
5/32"	FBF - 52	.020 - .125	.300	.312	.050	.095	.160 - .164 (#20)	650	820	5.00							
	FBF - 53	.126 - .187	.362							5.13							
	FBF - 54	.188 - .250	.425							5.25							
	FBF - 56	.251 - .375	.550							5.83							
3/16"	FBF - 58	.376 - .500	.675	.375	.060	.114	.192 - .196 (#11)	950	1200	6.50							
	FBF - 62	.020 - .125	.325							7.40							
	FBF - 63	.126 - .187	.387							8.36							
	FBF - 64	.188 - .250	.450							8.40							
	FBF - 66	.251 - .375	.575							8.80							
	FBF - 68	.376 - .500	.700							9.75							
	FBF - 610	.501 - .625	.825							11.00							
	FBF - 612	.626 - .750	.950							11.75							
	FBF - 614	.751 - .875	1.075							14.62							
	FBF - 616	.876 - 1.00	1.200							22.00							
	1/4"	FBF - 84	.020 - .250							.500	.500	.080	.151	.257 - .261 (F)	1700	2100	15.00
		FBF - 86	.251 - .375							.625							17.00
FBF - 88		.376 - .500	.750	18.00													
FBF - 810		.501 - .625	.875	20.00													
FBF - 812		.626 - .750	1.000	20.50													
FBF - 814		.751 - .875	1.125	27.54													
FBF - 816		.876 - 1.00	1.250	28.56													

LARGE FLANGE



1/8"	FBF - 42LF	.063 - .125	.275	.375	.065	.076	.129-133 (#30)	420	530	3.30
	FBF - 43LF	.126 - .187	.337							3.50
	FBF - 44LF	.188 - .250	.400							3.60
	FBF - 46LF	.313 - .375	.525							4.72
5/32"	FBF - 48LF	.376 - .500	.650	.468	.075	.095	.160-164 (#20)	650	820	4.72
	FBF - 52LF	.020 - .125	.300							
	FBF - 54LF	.188 - .250	.425							
3/16"	FBF - 56LF	.251 - .375	.550	.625	.092	.114	.192-196 (#11)	950	1200	10.67
	FBF - 62LF	.020 - .125	.325							11.33
	FBF - 64LF	.188 - .250	.450							11.67
	FBF - 66LF	.251 - .375	.575							13.00
	FBF - 68LF	.376 - .500	.700							14.50
	FBF - 610LF	.501 - .625	.825							17.34
	FBF - 612LF	.626 - .750	.950							18.36
	FBF - 614LF	.751 - .875	1.075							
FBF - 616LF	.876 - 1.00	1.200								
1/4"	FBF - 88LF	.376 - .500	.750	.750	1.07	.151	.257 - .261	1700	2100	

COUNTERSUNK



1/8"	FCF - 42	.063 - .125	.275	.220	.031	.076	.129 - .133 (#30)	420	530	3.00
	FCF - 43	.126 - .187	.337							3.10
	FCF - 44	.188 - .250	.400							3.30
5/32"	FCF - 54	.188 - .250	.425	.281	.040	.095	.160 - .164	650	820	5.36
3/16"	FCF - 64	.188 - .250	.450	.350	.050	.114	.192 - .196 (#11)	950	1200	7.60
	FCF - 66	.251 - .375	.575							9.79

\* 1/4" Diameter rivets have a 1.250 mandrel length minimum.



1.800.BUY.RIVET