



SCOPE OF TESTING CAPABILITIES

Industrial Rivet & Fastener Company Inc
 200 Paris Ave, Northvale, New Jersey 07647
 Contact: Steven Sherman Phone: 201-750-1040

SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFIC ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFICATION, METHOD OR TECHNIQUE USED	INTERNAL PROCEDURE	DETECTION LIMIT/ RANGE/ EQUIPMENT
Adhesion Testing	Metals and Metallic Components	JIS H 8504	TP10	Product Specific
Breakload Testing	Rivets	IFI-135	TP07	4,500 lbs RivetKing Pull Tester
Calibration	Calipers, Micrometers, Myron Unltrameter, Recess checker, & Length checker	ISO 17025	CP01 CP03 CP04 CP05 CP06 CP07	Gage blocks and calibration solutions
C.A.S.S.*	Metals and Metallic Components	ASTM B 368 GM 4476P JIS H 8502	TP04 TP05 TP06 TP08	31 Cu. Feet Singleton Model# SSCH31
Dimensional Inspection	Metals and Metallic Components	ASME B 18.18.2M ASME B 18.2.1 2007	QP19	+/- .0001 in. Siemens Multigage Interface
Grip Range Testing	Rivets	IFI	TP01	All Rivets Model RK-187 & RK-250
Hardness Testing	Metals and Metallic Components	ASTM E18-07	TP03 TP11	Rockwell A, B & C
Humidity Testing*	Metals and Metallic Components	ASTM D 3170 GM 9508P	TP04 TP05 TP06 TP08	31 Cu. Feet Singleton Model# SSCH31
Hydrogen Embrittlement Testing	Metals and Metallic Components	SAE J81 Sec 3.9		Product Dependent Various Fixtures
Salt Spray 5% Salt Spray 20%* Testing	Metals and Metallic Components	ASTM B 117 ISO 9227 JIS H 8502 GMW 3286 ASTM C1503*	TP04 TP05 TP06 TP08	31 Cu. Feet Singleton Model# SSCH31
Shear Testing	Rivets	IFI-135	TP02	4,500 lbs RivetKing Pull Tester
Tensile Testing	Rivets	IFI-135	TP02	4,500 lbs RivetKing Pull Tester
Threads Inspection	Threaded Fasteners	ANSI/ASME B1.3M	QP19	1/2" or M12 Greenslade (various)

* Indicates the test is within our capability but is not an active test. Test by appointment only.

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