

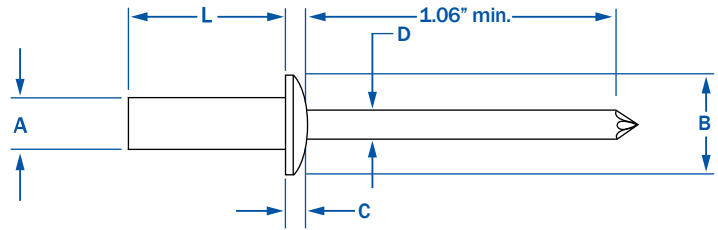


RivetKing® ABA-CE Series · All Aluminum Rivets · Closed End

ALL ALUMINUM-DOME HEAD · CLOSED END BLIND RIVET

RIVET: DOME HEAD, POLISHED, 1100 ALUMINUM | MANDREL: POLISHED, ALUMINUM | IFI-126 GRADE 9

Closed End Rivets are used when a weather proof/leak proof seal is needed. Its completely closed end design prevents liquids, moisture, air and other contaminants from entering the riveted hole and/or the rivet itself. The RivetKing® Closed End rivet design guarantees the mandrel head is fully retained within the rivet. RivetKing® Aluminum/Aluminum Closed End rivets are bright polished for aesthetics and to prevent oxidation. The Aluminum Rivet / Aluminum Mandrel configuration is corrosion resistant.



STANDARD BLIND RIVETS



PART NUMBER	RIVET SIZE	GRIP RANGE		L	B	C	D	SHEAR	TENSILE	WEIGHT /M
		MIN - MAX	MAX	LENGTH	HEAD DIA	HEAD HEIGHT	MANDREL DIA			
					NOM.	NOM.	NOM.	LBS.F	LBS.F	LBS/M
ABA - 41 - CE	1/8"	.020 - .062	.297	.129 - .133 (#30)	.250	.040	.076	100	110	1.2
ABA - 42 - CE		.063 - .125	.360							1.3
ABA - 43 - CE		.126 - .187	.422							1.3
ABA - 44 - CE		.188 - .250	.485							1.4
ABA - 45 - CE		.251 - .312	.547							1.5
ABA - 46 - CE		.313 - .375	.610							1.6
ABA - 48 - CE		.376 - .500	.735							1.7
ABA - 410 - CE		.501 - .625								1.8
ABA - 412 - CE		.626 - .750								1.9
ABA - 52 - CE	5/32"	.020 - .125	.375	.160 - .164 (#20)	.312	.050	.095	130	160	2.0
ABA - 53 - CE		.126 - .187	.437							2.0
ABA - 54 - CE		.188 - .250	.500							2.1
ABA - 55 - CE		.251 - .312	.562							2.2
ABA - 56 - CE		.313 - .375	.625							2.2
ABA - 58 - CE		.376 - .500	.750							2.3
ABA - 510 - CE	.501 - .625		2.4							
ABA - 62 - CE	3/16"	.020 - .125	.406	.192 - .196 (#11)	.375	.060	.114	210	250	2.8
ABA - 63 - CE		.126 - .187	.468							3.2
ABA - 64 - CE		.188 - .250	.531							3.4
ABA - 66 - CE		.251 - .375	.656							4.0
ABA - 68 - CE		.376 - .500	.781							4.4
ABA - 610 - CE		.501 - .625	.906							4.9
ABA - 612 - CE		.626 - .750	1.026							5.5
ABA - 614 - CE		.751 - .875								6.1
ABA - 616 - CE	.876 - 1.000		6.8							

3/32" and 1/4" Diameter Rivets can be quoted on request.

