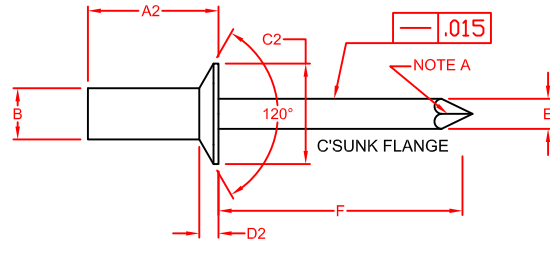
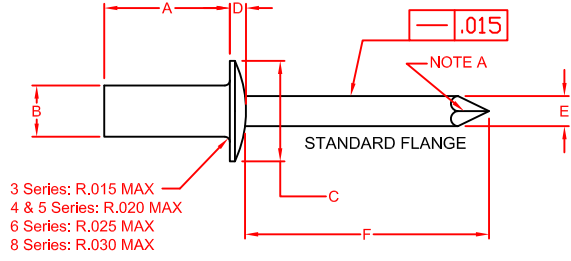


RIVETKING® STANDARD BLIND RIVETS - ALUMINUM/STEEL - CLOSED END



NOTE A: MANDREL POINT PER RIVETKING STANDARD

SIZE	GRIP RANGE	A		B	E	F	PERFORMANCE																
		RIVET LENGTH	RIVET LENGTH				SHEAR LBS. F	TENSILE LBS. F															
3/32	.125	.250	.280	.096	.061	1.00	90	120															
		MAX	MAX																				
	.250	.375	.400						.090	.053	MIN.	MIN.	MIN.										
		MAX	MAX																				
1/8	.062	.297	.332	.128	.074	1.00	240	280															
		MAX	MAX																				
	.125	.360	.395						.122	.066	MIN.	MIN.	MIN.										
		MAX	MAX																				
	.187	.422	.457											.159	.092	1.06	350	480					
		MAX	MAX																				
	.250	.485	.520																.153	.084	MIN.	MIN.	MIN.
		MAX	MAX																				
.312	.547	.582	.191	.110	1.06	500	690																
	MAX	MAX																					
.375	.610	.645						.183	.102	MIN.	MIN.	MIN.											
	MAX	MAX																					
.500	.735	.770											.255	.146	1.25	900	1100						
	MAX	MAX																					
5/32	.062	.312																.362	.246	.138	MIN.	MIN.	MIN.
		MAX																MAX					
	.125	.375	.425	.255	.138	MIN.	MIN.											MIN.					
		MAX	MAX																				
	.187	.437	.487					.255	.138	MIN.	MIN.	MIN.											
		MAX	MAX																				
	.250	.500	.550										.255	.138	MIN.	MIN.	MIN.						
		MAX	MAX																				
.312	.562	.612	.255																.138	MIN.	MIN.	MIN.	
	MAX	MAX																					
.375	.625	.675		.255	.138	MIN.	MIN.											MIN.					
	MAX	MAX																					
.500	.750	.800						.255	.138	MIN.	MIN.	MIN.											
	MAX	MAX																					
3/16	.125	.406											.471	.255	.138	MIN.	MIN.						MIN.
		MAX											MAX										
	.187	.468	.538										.255						.138	MIN.	MIN.	MIN.	
		MAX	MAX																				
	.250	.531	.601	.255	.138	MIN.	MIN.											MIN.					
		MAX	MAX																				
	.312	.596	.676					.255	.138	MIN.	MIN.	MIN.											
		MAX	MAX																				
.375	.656	.736	.255											.138	MIN.	MIN.	MIN.						
	MAX	MAX																					
.500	.781	.851											.255						.138	MIN.	MIN.	MIN.	
	MAX	MAX																					
.625	.906	1.026		.255	.138	MIN.	MIN.											MIN.					
	MAX	MAX																					
.750	1.026	1.101						.255	.138	MIN.	MIN.	MIN.											
	MAX	MAX																					
.875	1.145	1.225	.255											.138	MIN.	MIN.	MIN.						
	MAX	MAX																					
1.000	1.265	1.345											.255						.138	MIN.	MIN.	MIN.	
	MAX	MAX																					

PART NUMBER	STANDARD FLANGE - DOME HEAD		COUNTERSUNK FLANGE	
	C HEAD DIA.	D HEAD HEIGHT	C2 HEAD DIA.	D2 HEAD HEIGHT
ABS 32 CE	.198	.032	ABS 32 CE	.187
ABS 34 CE	.178	.022	ACS 34 CE	.161
ABS 41 CE			ACS 41 CE	
ABS 42 CE			ACS 42 CE	
ABS 43 CE			ACS 43 CE	
ABS 44 CE	.252	.050	ACS 44 CE	.245
ABS 45 CE	.224	.040	ACS 45 CE	.221
ABS 46 CE			ACS 46 CE	
ABS 48 CE			ACS 48 CE	
ABS 51 CE			ACS 51 CE	
ABS 52 CE			ACS 52 CE	
ABS 53 CE			ACS 53 CE	
ABS 54 CE	.328	.065	ACS 54 CE	.328
ABS 55 CE	.296	.055	ACS 55 CE	.296
ABS 56 CE			ACS 56 CE	
ABS 58 CE			ACS 58 CE	
ABS 62 CE			ACS 62 CE	
ABS 63 CE			ACS 63 CE	
ABS 64 CE			ACS 64 CE	
ABS 66 CE	.394	.080	ACS 66 CE	.394
ABS 68 CE	.356	.070	ACS 68 CE	.356
ABS 610CE			ACS 610CE	
ABS 612CE			ACS 612CE	
ABS 82 CE			ACS 82 CE	
ABS 84 CE			ACS 84 CE	
ABS 86 CE			ACS 86 CE	
ABS 88 CE	.525	.100	ACS 88 CE	.525
ABS 810CE	.475	.090	ACS 810CE	.475
ABS 812CE			ACS 812CE	
ABS 814CE			ACS 814CE	
ABS 816CE			ACS 816CE	

DATE: 4-1-08	CHECKED: JGE	SHEET 1 OF 1	DESCRIPTION: ALUMINUM/STEEL BLIND RIVETS - CLOSED END
DRAWN: SBS	DATE: 4-1-08	CHECKED: JGE	DESCRIPTION: ALUMINUM/STEEL BLIND RIVETS - CLOSED END
LIMITS UNLESS STATED	DECIMAL ±.015	ANGULAR ±2°	SURFACE TEXTURE
DIMENSIONS IN INCHES UNLESS OTHERWISE STATED. METRIC DIMENSIONS IN PARENTHESES. TOLERANCES FOR ALL BOURG AND SHARP EDGES. ORIGINAL SHEET SIZE 8.5" X 11"			
200 PARTS AVENUE NORTHVALE, NJ, 07647 TEL: (201) 750 1040 info@rivetking.com			
INDUSTRIAL Rivet & Fastener Co.			
DRAWING NUMBER:	ABS-ACS/5056 CLOSED END SERIES	REV: G	DATE: 5-18-2016
MASTER DWG: BR-0E-2008-1	LOCN: SER/REV/BLUEPRINTS/4-INTERNAL/MAST	REV: G	DATE: 3-18-2016
			DATE: 12-2014
			DATE: 4-12-11
			DATE: 3-24-11
			DATE: 5-27-09
			DATE: 02-16-09
			DATE: