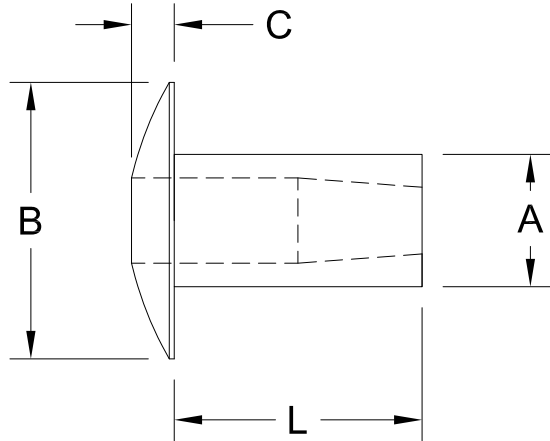


RIVETKING®

ZIPSHO™

QuickRiveting System

Standard Dome Head



TYPICAL SHEAR & TENSION PERFORMANCE

	5052 ALUMINUM SERIES: ADZS	2117 ALUMINUM SERIES: TDZS	STEEL SERIES: SDZS	BRASS SERIES: BDZS
$\frac{3}{32}$ "	N/A	97 lbf / 97 lbf	N/A	170 lbf. Shear
$\frac{1}{8}$ "	140 lbf / 225 lbf	N/A	258 lbf / 373 lbf	290 lbf. Shear
$\frac{5}{32}$ "	220 lbf / 365 lbf	N/A	433 lbf / 650 lbf	1,134N / 1,734N
$\frac{3}{16}$ "	320 lbf / 515 lbf	N/A	588 lbf / 852 lbf	1,387N / 2,095N
	SHEAR / TENSION	SHEAR / TENSION	SHEAR / TENSION	SHEAR / TENSION

A RIVET DIAMETER	PART#	GRIP RANGE	L LENGTH	B HEAD DIAMETER	C HEAD HEIGHT	PCS PER POD
$\frac{3}{32}$ " .0975 .0935	<input type="checkbox"/> DZS-0304	.000 - .062	.125 .113	.163 .149	.037 .025	73
	<input type="checkbox"/> DZS-0306	.062 - .125	.187 .175			52
	<input type="checkbox"/> DZS-0308	.125 - .187	.250 .238			41
	<input type="checkbox"/> DZS-0310	.187 - .250	.312 .300			33
	<input type="checkbox"/> DZS-0312	.250 - .312	.375 .363			28
$\frac{1}{8}$ " .1280 .1245	<input type="checkbox"/> DZS-0404	.000 - .062	.125 .113	.217 .193	.045 .033	71
	<input type="checkbox"/> DZS-0406	.062 - .125	.187 .175			51
	<input type="checkbox"/> DZS-0408	.125 - .187	.250 .238			39
	<input type="checkbox"/> DZS-0410	.187 - .250	.312 .300			32
	<input type="checkbox"/> DZS-0412	.250 - .312	.375 .363			27
	<input type="checkbox"/> DZS-0414	.312 - .375	.437 .425			24
$\frac{5}{32}$ " .1590 .1560	<input type="checkbox"/> DZS-0506	.062 - .125	.187 .175	.257 .235	.057 .047	47
	<input type="checkbox"/> DZS-0508	.125 - .187	.250 .238			38
	<input type="checkbox"/> DZS-0510	.187 - .250	.312 .300			31
	<input type="checkbox"/> DZS-0512	.250 - .312	.375 .363			27
	<input type="checkbox"/> DZS-0514	.312 - .375	.437 .425			23
$\frac{3}{16}$ " .1910 .1850	<input type="checkbox"/> DZS-0607	.062 - .125	.291 .279	.349 .329	.070 .060	50
	<input type="checkbox"/> DZS-0609	.125 - .187	.281 .269			38
	<input type="checkbox"/> DZS-0611	.187 - .250	.344 .332			33
	<input type="checkbox"/> DZS-0613	.250 - .312	.409 .397			28
	<input type="checkbox"/> DZS-0615	.312 - .375	.479 .467			24

IRF PART# AS SPECIFIED	
MATERIAL: AS SPECIFIED	
FINISH: AS SPECIFIED & ROHS COMPLIANT	
DESCRIPTION: RIVETKING ZipSho™ System - Dome Head Rivets	
Dwg File# XDZS	DATE: 3/14/06
REVISION: B	

TOLERANCES:
UNLESS OTHERWISE SPECIFIED
.XXX = +/- .005
.XX = +/- .01
ANGLES = +/- 1°
FRACTIONS = +/- 1/64

Industrial Rivet & Fastener Co.



DWG BY: SBS