



RivetKing®

For Professional
Installation of:

Blind Rivets Speed Rivets
Rivet Nuts Semi-Tubular Rivets
LockBolts Solid Rivets



Product Line

Rivets • Pneudraulics • Pneumatics • Cordless • Autofeed • Hand Tools

Production Tools - Features and Capacities

RIVETKING® TOOLS FOR BLIND RIVETS



	MODEL	3/32"	1/8"	5/32"	3/16"	1/4"	HIGH PERFORMANCE	HEAVY DUTY	MRO / EXPENDABLE	VACUUM MANDREL COLLECTION	BUCKET COLLECTION OPTION	AUTOFEED	CORDLESS	LCD DISPLAY	WIFI	FORCE SENSOR	ERGONOMIC	ADVANCED ERGONOMICS	SHOCK RESISTANT	LIGHTWEIGHT	BODY BOOT PROTECTION	CARRY CASE & TOOL ORGANIZER	3 JAW DESIGN	ADJUSTABLE AIR INLET	QUICK CLEAN JAW SYSTEM	6 MONTH WARRANTY	12 MONTH WARRANTY	24 MONTH WARRANTY	EXTENDED WARRANTY
ECONOMY TOOLS	RK-187	●	●	●	●				●	●																			
	RK-250			●	●																								
	RK-403			●	●	●		●	●				●									●			●				
RK-8000 SERIES	RK-8000S	●	●	●	●		●			●	○						●					●			○				○
	RK-8000M			●	●	●	●			●	○						●					●			○				○
	RK-8000LS			●	●	●	●			●	○						●					●			○				○
RK-9000 SERIES	RK-9000S	●	●	●	●		●	●		●							●	●				●			○				○
	RK-9000M			●	●	●	●	●		●							●	●				●			○				○
	RK-9000LS			●	●	●	●	●		●							●	●				●			○				○
FREESET® SERIES	RK-777C		●	●	●	●	●			○		●		○		○	●					●				●			○
KINGSET® SERIES	RK-4500K55		●	●	●		●			○	●						●					●				●			○
	RK-4500K56		●	●	●		●			○	●						●				●		●			●			○

RIVETKING® TOOLS FOR RIVET NUTS



	MODEL	#6-32 (M3)	#8-32 (M4)	#10-24 (M5)	#10-32 (M5)	1/4-20" (M6)	5/16-18" (M8)	3/8-16" (M10)	1/2-13" (M12)	SET TO STALL	SET TO STROKE	SET TO PRESSURE	SET TO FORCE	1 BUTTON TRIGGER	2 BUTTON TRIGGER	AUTO REVERSE	LCD DISPLAY	WIFI	FORCE SENSOR	BARCODE SETUP	PROGRAMMABLE	ERGONOMIC	ADVANCED ERGONOMICS	QUICKCHANGE SYSTEM (TOOLLESS)	BODY BOOT PROTECTION	CARRY CASE & TOOL ORGANIZER	ADJUSTABLE AIR INLET	CORDLESS	12 MONTH WARRANTY	24 MONTH WARRANTY	EXTENDED WARRANTY
SPIN-SPIN SERIES	RK-1500Q	●	●	●	●					●					●							●									
	RK-500Q					●	●			●					●								●								△
	RK-280							●	●	●					●								●								△
SPIN-PULL SERIES	RK-50SP	●	●	●	●	●	●	●	△			●		●		●						●			△	●					○
	RK-51SP	●	●	●	●	●	●	●			●		●		●		●					●									○
	RK-55SPS	●	●	●	●						●		●		●		●					●									○
FREESET® SERIES	RK-59SPS							●	●		●		●		●		●				●										○
	RK-787C	●	●	●	●	●	●	△			●	○	●		●		●	○	○	○	○	●	●					●	●		○

RIVETKING® TOOLS FOR LOCKBOLTS



	MODEL	3/16" (4.8MM)	1/4" (6.4MM)	5/16" (8.0MM)	3/8" (10MM)	1/2" (12MM)	SET TO FORCE	PINTAIL COLLECTION CUP	LCD DISPLAY	WIFI	FORCE SENSOR	BARCODE SETUP	PROGRAMMABLE	ERGONOMIC	REMOTELY INTENSIFIED	CORDLESS	12 MONTH WARRANTY	24 MONTH WARRANTY	EXTENDED WARRANTY
PNEUDRAULIC TOOLS	RK-756	●	●	●	●														
	RK-986	●	●	●	●	●										●		●	
FREESET® SERIES	RK-797C	●	●				○	●	●	○	○	○	●	●					○

Blind Rivet Tools — High Performance



RK-9000 SERIES - 2 Year Limited Warranty - Managed Maintenance

ROBUST, HIGH PERFORMANCE RIVETING - MAINTAINED BY PROFESSIONALS

The fusion of power and speed, with an improved ergonomic and rugged design results in a series of tools for the most demanding production environments. The RK-9000 series offers a 360° adjustable air inlet for both left and right handed users. The vacuum force is greatly improved due to its efficient use of air providing extreme extraction of the mandrel after riveting. The easy touch trigger requires less than .25 lbs force to activate. The rugged glass filled nylon casing and high durometer rubber boot provides the tool with years of protection. All tools are serialized for tracking. Only care and cleaning is required of users. Maintenance is supported by service centers.

MODEL# RK-9000S

3/32", 1/8", 5/32"
 Power: 1,640 lbF
 Stroke: .670"
 Weight: 2.75 lbs
 Size: 10.3" x 10.7" x 3.9"



MODEL# RK-9000M

1/8", 5/32", 3/16"
 Power: 2,800 lbF
 Stroke: .825"
 Weight: 3.63 lbs
 Size: 10.8" x 10.7" x 3.9"



MODEL# RK-9000LS

5/32", 3/16", 1/4" & Structural
 Power: 3,600 lbF
 Stroke: 1.00"
 Weight: 3.96 lbs
 Size: 10.8" x 10.7" x 3.9"



RK-8000 SERIES - 1 Year Limited Warranty - User Maintenance

MODULAR DESIGN AND A CARRY CASE - MAINTAINED BY USERS

The proven RK-8000 series was designed on a modular platform which allows for backwards compatibility across revisions. The three models have many interchangeable parts and there is easy access to the internal components. The LS (Long Stroke) version ensures the rivet is set in one shot. The vacuum mandrel collection system is adjustable to reduce the load on shop compressors. The tool is provided in a blow molded case with organizational foam inserts for companies developing 5-S strategies. All tools are serialized for tracking. This series can be supported in-house with the provided tool kit or with standard tools available in any maintenance department.

MODEL# RK-8000S

3/32", 1/8", 5/32"
 Power: 1,800 lbF
 Stroke: .787"
 Weight: 2.42 lbs
 Size: 11.5" x 11.0" x 4.0"



MODEL# RK-8000M

1/8", 5/32", 3/16"
 Power: 2,450 lbF
 Stroke: .787"
 Weight: 3.30 lbs
 Size: 12.0" x 11.0" x 4.0"



MODEL# RK-8000LS

5/32", 3/16", 1/4" & Structural
 Power: 3,400 lbF
 Stroke: 1.00"
 Weight: 3.96 lbs
 Size: 12.0" x 12.5" x 4.0"



RK-4500 KINGSET® - Autofeed Riveting System

THE ABSOLUTE FASTEST AND MOST COST EFFECTIVE AUTOFEED RIVETING SOLUTION

Streamline your process and eliminate wasted time. STOP loading rivets one by one. With the autofeed KingSet system, rivets are supplied on PE film which is fed through the nose of the riveter.

MODEL#	CAPACITY
RK-4500KS5	1/8", 5/32"
RK-4500KS6	1/8", 5/32", 3/16"

SEE PAGE 5 FOR MORE INFO



RK-BCS - Bucket Collection System

The bucket collection system comes integrated with a high power pneumatic vacuum which is attached via a small hose in place of the mandrel collection cup. It will extract spent mandrels up to 10 feet away.



Blind Rivet Tools — Battery



RK-777C FREESET - High Performance Cordless Riveting

INCREASED WORK AREA SAFETY AND QUALITY CONTROL

The FreeSet series is an industry changing alternative to pneumatics. For the first time in cordless tools, the FreeSet is capable of setting rivets faster than traditional air riveters with quickdraw technology.

MODEL#	CAPACITY
RK-777C	1/8", 5/32", 3/16", 1/4"



RK-403 - Battery Operated Tool

Contractor grade tool is made with efficiency and portability in mind. Pneumatic-like performance without the hassle and noise of a compressor and airline. Extended battery life and run time. Includes special nosepieces and heavy duty case.

MODEL#	CAPACITY
RK-403	1/8", 5/32", 3/16", 1/4"





PNEUDRAULIC SPIN-PULL TOOLS FOR RIVET NUTS

SPIN-PULL TO PRESSURE - PERFORMANCE AND VERSATILITY

The RK-50SP and RK-51SP are proven and cost effective alternatives to spin-spin models. With Pneudraulic technology, you can apply rivet nuts with speed and consistency improving overall quality of the riveted components. The RK-50SP includes five nosepieces. The RK-51SP utilizes the same four nose pieces as the RK-55SPS and RK-59SPS.

RK-50SP	1/2" MAX M12 MAX
RK-51SP	1/2" MAX M12 MAX

Power: 6,565 lbsF
 Stroke: .315"
 Weight: 4.5 lbs



SPIN-PULL TO STROKE - LIGHTWEIGHT, POWERFUL AND ERGONOMIC

The RK-55SPS and RK-59SPS have the highest force to weight ratio in its class. Powerful, yet extremely lightweight, they are ideal for production lines where repetitive motion is of concern. The tools' shells are well protected to prevent damage from accidental droppage. 360° degree air inlets are suited for right or left handed users.

RK-55SPS	1/4" MAX M6 MAX
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Power: 4,158 lbsF
 Stroke: .276"
 Weight: 3.3 lbs

RK-59SPS	1/2-13" MAX M12 MAX
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Power: 6,069 lbsF
 Stroke: .315"
 Weight: 4.9 lbs



CORDLESS FREESSET® SPIN-PULL TOOL FOR RIVET NUTS

SPIN/PULL TO FORCE OR SPIN/PULL TO STROKE —YOU CHOOSE!—

The Freetset RK-787C is absolutely the most advanced riveter available today. It is the only tool available with a load cell on the nose assembly to ensure that the force generated by the tool is actually delivered to the rivet nut. This eliminates rivet nut spin outs completely and ensures the rivet nut is properly set every time. Simply program the force needed for the desired rivet nut. For quick and easy program setup, a barcode reader and WiFi card can be optionally installed.

RK-787C	3/8" MAX
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OPTIONS:
 USB Access, Freetset Manager Software, Barcode Reader, Speed Control, WIFI, PLC Integration

SEE PAGE 6 FOR MORE INFO

RIVET NUTS

RIVET STUDS



SPIN-SPIN TOOLS FOR RIVET NUTS

ECONOMIC AND LIGHT WEIGHT

The 2 stage rocker trigger design is unique and the clamshell housing allows for easy access and repair. Rivet nuts are installed with torque.

MODEL#	CAPACITY
RK-1500Q	#6-32, #8-32, #10-24, #10-32 (M3, M4, M5)
RK-500Q	1/4-20", 5/16-18" (M6, M8)
RK-280	3/8-16", 1/2-13" (M10, M12)

1 Nose Piece Included With Tool



COLLAR BOLT INSTALLATION TOOLS- Collar Bolts & Tools for Collar Bolts larger than 3/8" diameter are available on request.

RK-797C	1/4" MAX
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SEE PAGE 6 FOR MORE INFO

RK-756	3/8" MAX
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PNEUDRAULIC REMOTE INTENSIFIER FOR LOCKBOLTS & BLIND RIVETS

By separating the hydraulic unit from the handle assembly, higher forces can be applied with the remotely intensified hydraulic pump in a 50:1 ratio. This allows the handle unit design to accommodate the higher forces while minimizing weight. The remote intensifier is located in a wheeled enclosure for increased mobility & transport.

RK-986	1/2" MAX
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RivetKing® QuickRiveting

QUICKRIVETING SYSTEM®

QuickRivets® are provided on magazines called pods with up to 80 rivets per pod. Pods are easily loaded into a lightweight 3lb riveting handle for installation speeds of up to 1 rivet per second. Rivets are installed by the withdrawal of a reusable mandrel that radially expands the entire body of the rivet. Because the mandrel is completely withdrawn there is no mandrel waste on the assembly floor. Perfect for electronics applications.

ADDITIONAL VALUE ADDED FEATURES INCLUDE:

- Increased Output
- Reduced Labor
- Minimal Waste
- Improved Ergonomics
- Cost Savings
- Improved Joint Quality and Performance
- Fine Tuning and Flexibility
- Reliability and Consistency



ZipRiv®, ZipSho®, ZipScrew®, ZipFix®



RK-753 STANDARD MODEL



RK-753-T TOP MOUNT MODEL



RK-753-I2 STANDALONE QUICK RIVETING TOOL



RK-753-P3 PANTOGRAPH QUICK RIVETING TOOL



RivetKing® Automation

RIVETING MODULES

Riveting modules are designed for ergonomic fixturing or automated production lines. The riveting modules are the foundation for any automated or process-reliant rivet installation. The module design of our units allows for integration in tool balancers, vertical slides, horizontal slides, robotic mounting, pick & place, and auto feed applications.

RK-P3 SERIES BLIND RIVETS = 1/4"

For installation of blind rivets, for use in robotic or fixtured applications.



RK-ROBORIV RIVET NUTS = 3/8"/M10

PokaYoke FreeSet Module for Rivet Nuts



Utilization of a riveting station can improve, quality, reduce costs, increase production, and can integrate into your production lines through simple compact design.





KINGSET® – A REVOLUTIONARY RIVET DELIVERY SYSTEM

KINGSET® IS A SOPHISTICATED HANDHELD RIVETING SYSTEM OFFERING USERS A TRULY UNPRECEDENTED LEVEL OF FUNCTIONALITY.

Perfect for mid to high-volume applications, KingSet® provides a strong reliable joint while effectively streamlining the assembly of sheet metal fabrications including appliances, automotive products, electronic chassis, and HVAC. KingSet’s auto-feed capabilities allow operators to align workpiece holes in one hand, while riveting with the other for improved assembly speeds.

A FLEXIBLE DESIGN:

With auto-feed capabilities – KingSet can be used to set blind rivets in any material of 1/8”, 5/32” and 3/16” breakstem blind rivet preloaded on tape. KingSet can apply rivets of varying sizes with minimal changeover time. Our innovative design even allows for riveting in downward positions for 360 degree flexibility, giving you a tool that can be used across a wide array of applications.

SPEED OF OPERATION:

KingSet’s auto-feed capabilities are combined with a fast-setting operation that includes rapid reload and cycle times. It takes two seconds to install and feed the next rivet on the strip automatically and, with up to 100 rivets per coil and only eight seconds to changeover between strips, KingSet streamlines operations for increased productivity.

MAINTENANCE COST:

KingSet is far more economical than bowl fed, blow feed or pick and place systems. That’s because KingSet has fewer parts and needs less air to operate. Also, if maintenance is necessary, the unit can simply be shipped back to RivetKing via any common carrier. This is compared to bowl fed systems that typically require fee-based onsite maintenance support or need to be palletized for shipping to the manufacturer for repair.

MODEL#	CAPACITY	PIECES PER COIL
RK-4500-KS5	1/8”, 5/32”	1/8” = 100 5/32” = 80
RK-4500-KS6	1/8”, 5/32”, 3/16”	60



KINGSET® STREAMLINES THE ASSEMBLY Sheet Metal Fabrications Including Appliances, Automotive Products, Signage, and More.



RK7-MTC



- CONTROLS UP TO 20 FREESET WI-FI ENABLED TOOLS
- WITH 2.4 / 5 GHZ WI-FI ACCESS POINT (811.2 A,B,G,N,AC)
- QUICK SYSTEM EXCHANGE (SD CARD FOR SYSTEM CONFIGURATION)
- 4 X 20 CHARACTER OLED DISPLAY FOR STATUS INFORMATION
- WEB INTERFACE FOR PROGRAMMING AND VISUALIZATION
- VISUALIZATION VIA WEB BROWSER WITH PC OR TABLET
- INTERFACES – 2 X 10 / 100 MBIS ETHERNET – 2 X USB – 1 X AUDIO
- CONNECTION TO THE FOLLOWING SYSTEMS:
 - OPENPROTOCOL – DAIMLER PLUS – BMW (IPS-Q/IPS-L)
 - PROFIBUS
 - PROFINET
 - 24 VOLT DIGITAL I/O’S – MODBUS

RK7-MINICU



- CONTROLS ONE WI-FI ENABLED TOOL
- 24V POWER
 - INPUTS: 1 MAX (1 INPUT FOR ENABLE)
 - OUTPUTS: 2 MAX (1 OUTPUT FOR PASS, 1 OUTPUT FOR FAIL)
- PROGRAMMING: VIA USB
- MOUNTING: DIN RAIL
- WIFI: 2.4 GHZ
- CAN BE USED WITH THE FOLLOWING RIVETING TOOL MODELS:
 - FOR BLIND RIVETS: RK-777C-3, RK-777C-3STR, RK-777-3Q
 - FOR RIVET NUTS: RK-787C-3
 - FOR LOCKBOLTS: RK-797C-3
 - REQUIRED TOOL ACCESSORIES: WIFI
 - OPTIONAL TOOL ACCESSORIES: BARCODE

RK7-MTC-IO



- CONTROLS UP TO FOUR FREESET WI-FI ENABLED TOOLS
- 24V I/O EXTENSION FOR MTC CONTROLLER
- UP TO 12 DIGITAL INPUTS FOR REMOTE CONTROL OF CONNECTED TOOL BY I.E. PLC
- UP TO SIX RELAY OUTPUTS FOR STATUS REPORTING OF CONNECTED TOOL TO I.E. PLC
- FLEXIBLE EXTERNAL WIRING VIA CABLE INLETS INTO THE HOUSING
- GALVANIC ISOLATION OF I/O’S

FREESSET™ – FAST, CORDLESS, INTELLIGENT RIVETING TOOLS

FREESSET® OFFERS THE FREEDOM OF BATTERY OPERATED TOOLS COMBINED WITH SMART TECHNOLOGIES TO PROVIDE AN INTERACTIVE RIVETING EXPERIENCE.

Its concept is simple: Add intelligence to a high performance tool, with a renewable energy source and you arrive with the technology of FreeSet. FreeSet is a tool offered in a variety of configurations which can meet and exceed the needs of its users. Whether operating without access to a compressor, de-cluttering work cells, or incorporating error-proofing strategies in the production line, FreeSet can be configured to solve nearly any assembly problem.

SAFER WORK ENVIRONMENT:

- Eliminate Trip Hazards
- Improved Ergonomics, No Cables to Drag Around
- Improved Air Quality, Eliminating Oil Emitted into the Air

REDUCE MANUFACTURING COSTS:

- Quick Draw Technology Drastically Increases Tool Speed
- Cordless Tools Use 99% Less Energy than Air Tools
- No Pressure Drops Caused by Compressors
- No Maintenance of Oilers
- No More Supply Line Leaks
- Eco-Friendly/Green - Reduces CO2 Footprint

QUALITY ASSURANCE:

- Electronically Controlled Installation
- Increase Operator Awareness

RK-777C-3, RK787C-3 AND RK-797C-3 MODELS ONLY:

- Monitor and Error-Proof the Process
- Measure the Installed Values
- Increase Quality and Engineering Department Awareness
- Identify Problems with Fasteners, Personnel, or the Installation
- Datalog and Communicate with External Systems

ALL VERSIONS:

- 18V in two sizes (2.5ah, 5.0ah) with Battery Management System
- High Power Brushless Motor
- Work Light
- Maintenance Management System
- Maintenance Interval Alarm/Buzzer



RK-777C FOR BLIND RIVETS



MODELS:

Q = High Speed
STR = High Strength

RK-777C-1 (Q/STR), Lite, Stroke Adjustable, Limited Use of Freeset Manager

RK-777C-2 (Q/STR), Standard, Full Use of Freeset Manager

RK-777C-3 (Q/STR), Pro, Force Measurement, Full Use of Freeset Manager, Process Monitoring



OPTIONS:

- USB
- BARCODE READER
- WIFI
- STRUCTURAL VERSIONS

CAPACITY:

- 1/4" MAX
- STR = 4500 LBS MAX
- Q = 3375 LBS MAX

RK-787C FOR RIVET NUTS



MODELS:

RK-787C-1, Lite, Pull to Stroke, Limited Use of Freeset Manager

RK-787C-1F, Lite Plus, Force Sensor, Limited Use of Freeset Manager

RK-787C-2, Standard, Pull to Stroke/Current, Full Use of Freeset Manager

RK-787C-3, Pro, Pull to Force/Stroke Full Use of Freeset Manager

- Pull to Force
- Pull to Stroke
- Pull to Press/Current



OPTIONS:

- USB
- BARCODE READER
- WIFI

CAPACITY:

- 3/8" THINWALL MAX
- 5,600 LBS MAX

RK-797C FOR LOCKBOLTS



MODELS:

RK-797C-1, Lite, Stroke Adjust, Limited Use of Freeset Manager

RK-797C-2, Standard, Measure Stroke / Current, Full Use of Freeset Manager, Process Monitoring

RK-797C-3, Pro, Force Measurement, Full Use of Freeset Manager, Process Monitoring



OPTIONS:

- USB
- BARCODE READER
- WIFI

CAPACITY:

- 1/4" MAX
- 4,500 LBS MAX

BLIND RIVETING TOOLS



RK-65

3/16" MAX
NOSEPIECES ONBOARD

The best in manual squeeze riveting. Its design was founded based on quality, price, and endurance. Nose pieces stored onboard.



RK-65 BLIND RIVETING TOOL

PART NUMBER	DESCRIPTION
RK-65	BOX PACKAGING

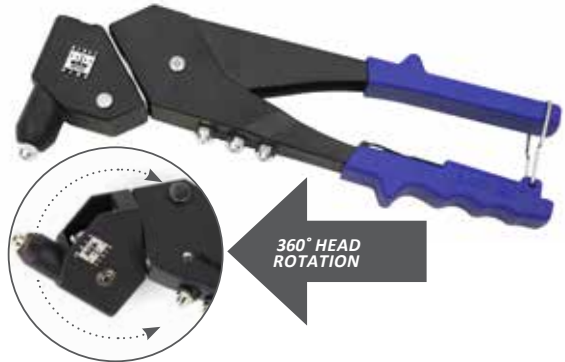
Also Available in Kit Options



RK-69

3/16" MAX.
NOSEPIECES ONBOARD

Riveting tool with 360 degree swivel capability. Rivet in hard-to-reach places at virtually any angle. Nose pieces stored onboard.



RK-92

3/16" MAX

Blind Rivet tool with 2-handed operation for better leverage and ease of use.



RK-93

1/4" MAX
NOSEPIECES ONBOARD

Coined as The "Big Mamma", this geared riveting tool has extreme mechanical advantage and can set even structural rivets with ease due to its long stroke and high power. The handles are designed to provide the user with extreme leverage in demanding applications



RIVETKING® COMBO TOOLS, 2-IN-1 BLIND RIVET & RIVET NUT TOOLS



THESE UNIQUE TOOLS HAVE THE ABILITY TO SET BOTH BLIND RIVETS AND RIVET NUTS.

The changeover from blind rivets to rivet nuts is simple and takes less than 1 minute. The tools are supplied in kit form, and contain nose pieces for blind rivets and mandrels for rivet nuts in every size and are conveniently stored in blow molded carrying cases. Forged steel arms ensure durability while ergonomic soft touch rubberized grips guarantee comfort.

RK-20

BLIND RIVETS = 3/32", 1/8", 5/32", 3/16"
NUTS = #6-32, #8-32, #10-32, 1/4-20"



CONVERTS FROM
BLIND RIVETS TO
RIVET NUTS



RK-20 RIVETING TOOL

PART #	DESCRIPTION
RK-20	INCH TOOL - BOX PACKAGING

Also Available in Metric and Kit Options

RK-21

BLIND RIVETS = 1/8", 5/32", 3/16", 1/4" & STRUCTURAL
NUTS = #8-32, #10-32, 1/4-20", 3/8"



PATENTED FOLD
AWAY DESIGN FOR
EASY TRANSPORT





MANUAL RIVET NUT TOOLS

RK-100 RIVET NUT TOOLS	
PART NUMBER	DESCRIPTION
RK-100	TOOL IN CASE





Also Available in Kit Options

RK-100 1/4-20"
6MM MAX.







<p>RK-22 6-32 ~ 1/2-13" M3 ~ M12</p> <p>RATCHET</p> 	<p>RK-23 6-32 ~ 5/16-18" M3 ~ M8</p> 	<p>RK-24 6-32 ~ 1/2-13" M3 ~ M12</p> 	<p>RK-28C 6-32 ~ 1/2-13" M3 ~ M12</p> 
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Rivet Tools - Attachments



ATTACHMENTS FOR USE WITH 12V DRILLS

These tools are designed to work in your cordless drill. Install it as you would any standard drill bit and you're ready to set your blind rivets or rivet nuts.

<p>RD-500 1/8", 5/32", 3/16"</p> <div style="display: flex; align-items: center;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg); background-color: #0070C0; color: white; padding: 5px; font-weight: bold;">BLIND RIVETS</div>   </div>	<p>RD-600 8-32, 10-24, 1/4-20", 5/16-18", 3/8-16"</p> <div style="display: flex; align-items: center;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg); background-color: #0070C0; color: white; padding: 5px; font-weight: bold;">RIVET NUTS</div>   </div>
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RivetKing® Economy Tools















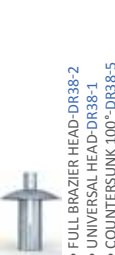

RK SERIES RIVETKING® ECONOMY TOOLS







BUILT WITH QUALITY AND ECONOMY IN MIND, THE RK SERIES RIVETERS HAVE ENOUGH FORCE TO PULL ANY RIVET
Perfect for the DIY market and for situations where abuse or theft is of concern.






<p>RK-187 3/32", 1/8", 5/32", 3/16"</p> <p>Power: 1,980 lbsF Stroke: .625" Weight: 3.3 lbs</p> 	<p>RK-250 5/32", 3/16" & STRUCTURALS</p> <p>Power: 4,200 lbsF Stroke: .687" Weight: 4.3 lbs</p> 	<p>RK-INLINE 3/16" MAX.</p> <p>Power: 1,980 lbsF Stroke: .625" Weight: 3.3 lbs</p> <p>RK-BCS Bucket Collection System to be purchased separately.</p> 
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RivetKing® Blind Rivet / LockBolt Product Line

STANDARD BLIND RIVETS		MULTIGRIP™ BLIND RIVETS		TRADE NAME CROSS REFERENCE CHART					
OPEN END	CLOSED END	MULTIGRIP-RT™	MULTIGRIP-CT™	RIVETKING®	AVDEL®	POP®	HUCK®	MARSON®	GESIPA®
 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABA • ALUMINUM/STEEL-ABS • ALUMINUM/STAINLESS-ABF • STEEL/STEEL-SBS • STAINLESS/STAINLESS-FBF • STAINLESS/STEEL-FBS • COPPER/STEEL-CBS • COPPER/BRASS-CBB • MONEL/STEEL-MBS 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABA-CE • ALUMINUM/STEEL-ABS-CE • ALUMINUM/STEEL-ABF-CE • STAINLESS/STAINLESS-FBF-CE • ALUMINUM/STAINLESS-ABF-CE • STEEL/STEEL-SBS-CE • STAINLESS/STEEL-FBS-CE 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABA-MG/RT • ALUMINUM/STAINLESS-ABF-MG/RT • ALUMINUM/STEEL-ABS-MG/RT 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABA-MG • ALUMINUM/STAINLESS-ABF-MG • ALUMINUM/STEEL-ABS-MG 	MultiGripCT™	Avex™	MultiGrip™	-	MultiGrip™	PolyGrip™
Wide variety of custom colors				MultiGripRT™	-	-	-	-	-
				TriFix™	Bulbex™	LSH™	Tri-Bulb™	-	TriFold™
				Checkmate™	Cherrymate™	-	-	-	-
				Tigerbolt™	MonoBolt™	-	-	-	-
				In-Lock™	Interlock™	UltraGrip™	Magna-lok™	Klik-Lock™	MegaGrip™
				StemLock™	Hemlok™	-	Auto-Bulb™	-	-
				Rivex™	Stavex™	-	-	-	-
				Rivinox™	Avinox™	-	-	-	-
				Rivibulb™	AviBulb™	-	-	-	-
				Supratite™	-	-	Magna-Tite™	-	BulbTite™
				SupraLock™	-	-	Huck-lok™	-	-
				SupraBulb™	-	-	Magna-Bulb™	-	-

HIGH RETENTION BLIND RIVETS				SPECIALTY BLIND RIVETS					
RIVEX® MULTIGRIP	Q RIVET/ RKQ®	RIVIBULB® SELF WASHING	RIVINOX® SELF WASHING	GROOVED™	PEEL	LONG LENGTH	CHECKMATE® RIVETS-2 PIECES	DRIVE RIVETS	QUICKSNAP™
 <ul style="list-style-type: none"> • STEEL/STEEL-SBS-RVX • STAINLESS/STAINLESS-FBF-RVX 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABQ • STEEL/STEEL-SBQ • ALUMINUM/STEEL-ABSQ • STAINLESS/STAINLESS-FBQ 	 <ul style="list-style-type: none"> • STEEL/STEEL-SBS-RVB 	 <ul style="list-style-type: none"> • STAINLESS/STAINLESS-FBF-RIVINOX 	 <ul style="list-style-type: none"> • GROOVED RIVETS-ABS/M/GROOVED 	 <ul style="list-style-type: none"> • PEEL RIVETS-ABS/M/PLR 	 <ul style="list-style-type: none"> • LONG LENGTH RIVETS-ABS/M 	 <ul style="list-style-type: none"> • ALU-ALU/ALUMINUM-ABA-CM/SET • ALU-STEEL/ALUMINUM-ABS-CM/SET • STEEL-STEEL/STEEL-SBS-CM/SET 	 <ul style="list-style-type: none"> • FULL BRAZIER HEAD-DR38-2 • UNIVERSAL HEAD-DR38-1 • COUNTERSUNK 100°-DR38-5 	 <ul style="list-style-type: none"> • STAINLESS/STAINLESS-BSSH

TRI-FOLDING BLIND RIVETS			STRUCTURAL BLIND RIVETS						ALL PRODUCTS ARE AVAILABLE IN:   
TRIFIX®	SUPRATITE® STRUCTURAL	TIGERBOLT®	IN-LOCK®	STEMLOCK®	UNOBOLT™	SUPRABULB®	SUPRALOCK™	SUPRATAIL™	
 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABL • STEEL/STEEL-SBL 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ATT • STEEL/STEEL-STT 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABA-TB • STEEL/STEEL-SBS-TB • STAINLESS/STAINLESS-FBF-TB 	 <ul style="list-style-type: none"> • ALUMINUM/ALUMINUM-ABA-STR • STEEL/STEEL-SBS-STR • STAINLESS/STAINLESS-FBF-STR 	 <ul style="list-style-type: none"> • STEEL/STEEL-STM • ALUMINUM/ALUMINUM-STMA 	 <ul style="list-style-type: none"> • STEEL-RB 	 <ul style="list-style-type: none"> • STEEL-STB 	 <ul style="list-style-type: none"> • STEEL-SLK 	 <ul style="list-style-type: none"> • STEEL-CBSBT-R • STAINLESS-CBSBT-U 	
Custom options including large flange available									

LOCKBOLTS				BACKUP WASHERS	
COLLAR BOLTS FIXEDGRIP FG		COLLAR BOLTS MULTIGRIP MG		FIXEDGRIP COLLARS	MULTIGRIP COLLARS
 <ul style="list-style-type: none"> ROUND BRAZIER HEAD • STAINLESS-CBC6LB-U • ALUMINUM-CBC6LB-E • STEEL ZINC PLATED-CBC6LB-R 90 DEGREE FLUSH HEAD • STAINLESS-CBC6L90-U • ALUMINUM-CBC6L90-E • STEEL ZINC PLATED-CBC6L90-R TRUSS HEAD • STAINLESS-CBC6LT-U • ALUMINUM-CBC6LT-E • STEEL ZINC PLATED-CBC6LT-R 	 <ul style="list-style-type: none"> BROAD TRUSS HEAD • ALUMINUM-CBMGP30-E • STEEL ZINC PLATED-CBMGP30-R BUTTON HEAD • ALUMINUM-CBMGPB-E • STEEL ZINC PLATED-CBMGPB-R 90 DEGREE FUSH HEAD • ALUMINUM-CBMGP90-E • STEEL ZINC PLATED-CBMGP90-R RIVET HEAD • ALUMINUM-CBMGP98-E • STEEL ZINC PLATED-CBMGP98-R TRUSS HEAD • ALUMINUM-CBMGPT-E • STEEL ZINC PLATED-CBMGPT-R 	 <ul style="list-style-type: none"> FLANGED • ALUMINUM-CB3LC-F • STEEL-CB3LC-2R • STAINLESS-CB3LC-2CU NON FLANGED • ALUMINUM-CB2LC-F • STEEL-CB2LC-R • STAINLESS-CB2LC-CU WIDE FLANGED • ALUMINUM-CB3LCW-F • STEEL-CB3LCW-2R • STAINLESS-CB3LCW-2CU 	 <ul style="list-style-type: none"> FLANGED • ALUMINUM-CBMGCF-F • STEEL-CBMGCF-R MEDIUM FLANGE • ALUMINUM-CBMGFS-F • STEEL-CBMGFS-R WIDE FLANGED COLLAR • ALUMINUM-CBMGCW-F • STEEL-CBMGCW-R 	 <ul style="list-style-type: none"> • ALUMINUM-ABUP • STAINLESS-FBUP • STEEL-SBUP 	
Also available with a lok feature					

MULTIGRIPCT™, MULTIGRIPRT™, CHECKMATE®, IN-LOCK®, RIVEX®, RIVIBULB®, RIVINOX®, RKQ®, STEMLOCK®, SUPRABULB®, SUPRALOCK®, SUPRATITE®, TIGERBOLT®, TRIFIX®, ARE REGISTERED TRADEMARKS OF INDUSTRIAL RIVET & FASTENER CO.

AVEX®, AVIBULB®, AVINOX®, BULBEX®, CHERRYMATE®, HEMLOK®, INTERLOCK® MONOBOLT®, STAVEX®, ARE REGISTERED TRADEMARKS OF AVDEL®, ACUMENT™ GLOBAL TECHNOLOGIES COMPANY.

MULTI-GRIP™, LSH®, ULTRAGRIP®, ARE REGISTERED TRADEMARKS OF POP® EMHART FASTENING TECHNOLOGIES, INDUSTRIAL DIVISION, A BLACK & DECKER COMPANY.

AUTO-BULB®, HUCKLOK®, MAGNA-BULB®, MAGNALOK®, MAGNA-TITE™, TRI-BULB® ARE REGISTERED TRADEMARKS OF HUCK® - MARSON®, ALCOA FASTENING SYSTEMS.

KLIK-LOCK®, MULTIGRIP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE INC.

BULBTITE™, MEGAGRIP®, POLYGRIP, TRI-FOLD® ARE REGISTERED TRADEMARKS OF GESIPA® FASTENERS USA, INC.



RivetKing® Rivet Nut - Product Line

IKF SERIES®* STANDARD RIVET NUT RIBBED BODY • LOW PROFILE HEAD	IKR SERIES® STANDARD RIVET NUT RIBBED BODY • REDUCED HEAD	IHF SERIES™* STANDARD RIVET NUT HALF HEX BODY • LOW PROFILE HEAD	IKS SERIES® STUD PARTS KNURLED BODY LARGE HEAD • STUD	IRL SERIES™* STANDARD RIVET NUT SMOOTH BODY • LARGE HEAD
IPB SERIES™ STANDARD RIVET NUT QUADRANUT • PRE-BULBED SHANK	IPN SERIES™ STANDARD RIVET NUT QUADRANUT • STRAIGHT SHANK	ISR SERIES™ STANDARD RIVET NUT SWAGING • STRAIGHT KNURL	ISN SERIES® STANDARD RIVET NUT • SWAGING DIAMOND KNURL (FOR METALS)	IRR SERIES™ STANDARD RIVET NUT SMOOTH BODY • REDUCED HEAD
JK SERIES™ STANDARD RIVET NUT JACK NUT • STAMPED	JF SERIES™ STANDARD RIVET NUT • RUBBERNUT	NKL SERIES™* EUROPEAN STANDARD RIVET NUT RIBBED BODY • LARGE HEAD	NKR SERIES™ EUROPEAN STANDARD RIVET NUT RIBBED BODY • REDUCED HEAD	NHL SERIES™* EUROPEAN STANDARD RIVET NUTS FULL HEX BODY • LARGE HEAD
NHR SERIES™ EUROPEAN STANDARD RIVET NUT FULL HEX BODY • REDUCED HEAD	NHHL SERIES™ EUROPEAN STANDARD RIVET NUTS HEAVYWALL RIVET NUTS HALF HEX BODY • LARGE HEAD	NHHR SERIES™ EUROPEAN STANDARD RIVET NUTS HEAVYWALL RIVET NUTS HALF HEX BODY • REDUCED HEAD	NKC SERIES™* EUROPEAN STANDARD RIVET NUT RIBBED BODY • COUNTERSUNK HEAD	NSL SERIES™* EUROPEAN STANDARD RIVET NUTS SMOOTH BODY LARGE SERRATED HEAD

SPECIAL FEATURES

*When an airtight or watertight solution is required, we can add a Plastisol seal under the head of the fastener. When higher temperatures or better chemical resistance is needed, we can apply a RIMLEX sealant under the head.







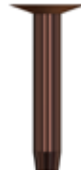

We also offer closed end options for many of our series above. Please contact us for details.







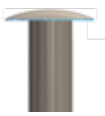


SEMI-TUBULAR RIVETS - ALL MATERIALS

OVAL HEAD / TRUSS HEAD	DEEP HOLE	BRAKE LINING RIVET 144°	SEMI-TUBULAR SHOULDER RIVETS	SEMI-TUBULAR COLLAR RIVETS	OVAL HEAD SELF PIERCING SEMI-TUBULAR	ELECTRICAL CONTACT	SPLIT RIVET
							

SOLID RIVETS: STEEL, BRASS, STAINLESS, COPPER AND MONEL

ROUND HEAD	FLAT HEAD	COUNTERSUNK 90°	TRUSS HEAD	SOLID SHOULDER	SOLID COLLAR CLUTCH FACING	TRUNK RIVET & BURRS	COPPER BELT RIVETS & BURRS	TINNERS' RIVET
								





SOLID RIVETS: ALUMINUM

ROUND / BUTTON HEAD	FLAT HEAD	UNIVERSAL HEAD	BRAZIER HEAD	MODIFIED BRAZIER HEAD	COUNTERSUNK 78°	COUNTERSUNK 100°
						

VARIOUS SPECIALS

COLLAR RIVETS	CLEVIS PIN
	

RETAINER LOCK PINS

SQUARED RETAINER LOCK PIN	ROUNDED RETAINER LOCK PIN
	
	

SETTING EQUIPMENT

HANDSETS	AIR HAMMERS	BENCH MOUNTED MACHINES	PEDESTAL MACHINES
			

PLEASE CONTACT US FOR MORE INFO ON MOUNTED MACHINES.



The RivetKing® Product Line

Industrial Rivet & Fastener Co. is a family-owned 4th generation company with over 110 years in business and with 9 international locations, 8 US distribution centers, and over 85 employees stateside.

NORTH AMERICA

USA	Norwood, New Jersey HQ Northvale, New Jersey (<i>Tool Tech Services & Production</i>) Burlington, North Carolina Kansas City, Missouri Chicago, Illinois Grand Prairie, Texas Salt Lake City, Utah Ontario, California
Canada	Mississauga
Mexico	Monterey, Juarez

PACIFIC RIM

Japan	Shi-Buya, Tokyo
Taiwan	Kaoshiung Hsien
China	Zhejiang

EUROPE

Germany	Efringen-Kirchen Baden-Württemberg
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A SUPERIOR & ROBUST PRODUCT SET

Industrial Rivet has one of the largest inventories of off the shelf products that range from standard to highly specialized rivets, available in any head style, length, material and finish including:

- BLIND RIVETS
- RIVET NUTS
- SEMI-TUBULAR RIVETS
- SHOULDER RIVETS
- DRIVE RIVETS
- SPEED RIVETS
- SOLID RIVETS
- SPLIT RIVETS
- COLLAR RIVETS
- LOCKBOLTS

We have approximately 5000 pallet positions which equates to billions of rivets in inventory, all ready for same day shipment.

WE ARE HERE FOR YOU

Don't see exactly what you want on any of our catalog pages? Industrial Rivet has a long history of working to understand your specific needs and then developing solutions for you. Our Product Specialists will be happy to work with your engineers to understand your requirements, identify standard parts, or develop custom solutions when needed.

Our trained personnel are here to serve you. If you have any questions, please contact us. Tap into our capabilities. We're here to serve you.

INDUSTRIAL RIVET & FASTENER CO.

35 MAPLE STREET
NORWOOD, NJ 07648 U.S.A.
1-800-BUY-RIVET (201-750-1040)
F: (201) 750-1050
E: INFO@RIVET.COM
WWW.RIVET.COM

TECHNICAL SUPPORT

Technical Support is provided on all RivetKing products. Our Product Specialists, Quality Engineers, and knowledgeable Sales Associates are here to help you along the way. Whether it's testing, product selection, or you need to help your customer repair their rivet tool, we are here to help you earn your reputation as we aim to earn ours.

ENGINEERING

We challenge you to find a riveting problem we can't solve. Our engineers will conduct an in-depth evaluation of your customer's application and make recommendations on how it can be improved and automated, all while offering installed cost savings. This offers our distributors great opportunities for print position on the engineered sale. Sales drawings are always openly shared in either 2D or 3D format.

QUALITY CONTROL

Delivering the right product at the right time is important, but to Industrial Rivet that is only part of the equation. Since rivets are permanent, they must be of the highest quality, which is why we use an advanced computerized quality control system to inspect each and every one of our products for consistency and reliability.

Additional quality control systems are in place for specific products such as our Salt Spray Chamber that confirms the effectiveness and longevity of plated material in an accelerated corrosive environment. Shear, tensile, and breakload testing are also performed onsite regularly to gauge the structural integrity of each inspected product.

As a result, Industrial Rivet as a whole has been ISO certified for more than two decades and many of the company's manufacturing facilities are also TS16949 accredited. The company is also working towards obtaining A2LA accreditation.



RIVETKING PRODUCTS ARE QUALITY TESTED ON STATE OF THE ART INSPECTION EQUIPMENT



SALT SPRAY TESTING
ASTMB117-07A & ISO 9227



www.rivet.com

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