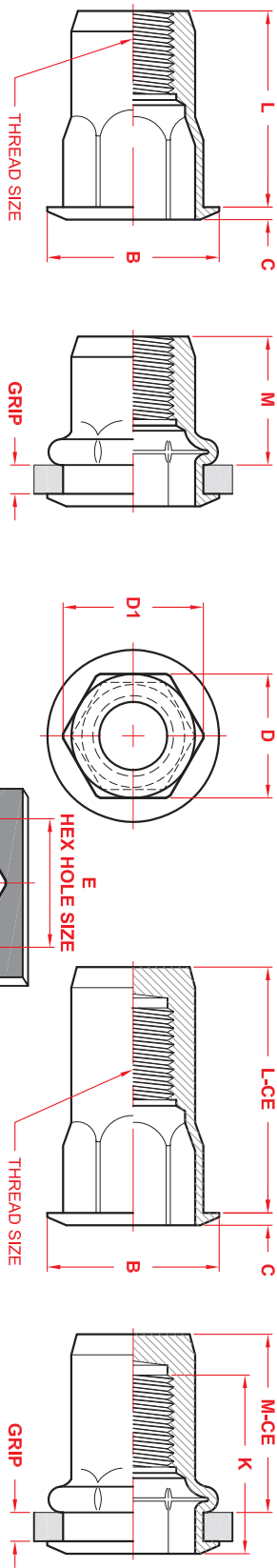
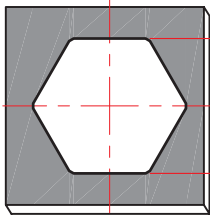


RIVETKING® IHF SERIES - HALF HEX BODY, LOW PROFILE HEAD, THIN WALL RIVET NUT



IHF SERIES - OPEN END

IHF-CE SERIES - CLOSED END



INCH DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	GRIP CODE	MIN - MAX	B	C	D	D1	E	PART NUMBER	L	M	PART NUMBER	L-CE	K	M-CE
			HEAD DIA	HEAD HEIGHT	BODY DIA A/F	HEX DIM A/C	HOLE SIZE A/F		RIVET LENGTH	INSTALLED LENGTH		RIVET LENGTH	INSTALLED HOLE DEPTH	INSTALLED LENGTH
			±.010, ±.025*	±.003	MAX	MIN	+,.004,-0		±.015	MAX		MAX	MAX	MAX
#6-32	1	.020 - .080	.375	.027	.249	.267	.250	6C11HF	.385	.295	6C11HF/CE	.755	.575	.640
#6-32	2	.080 - .130	.375	.027	.249	.267	.250	6C21HF	.435	.295	6C21HF/CE	.755	.640	.580
#8-32	1	.020 - .080	.375	.027	.249	.267	.250	8C11HF	.385	.295	8C11HF/CE	.755	.575	.640
#8-32	2	.080 - .130	.375	.027	.249	.267	.250	8C21HF	.435	.275	8C21HF/CE	.755	.640	.580
#10-24	1	.020 - .130	.390	.027	.280	.303	.281	10C11HF	.435	.275	10C11HF/CE	1.045	.695	.845
#10-24	2	.130 - .225	.390	.027	.280	.303	.281	10C21HF	.535	.275	10C21HF/CE	1.045	.805	.735
#10-32	1	.020 - .130	.390	.027	.280	.303	.281	10F11HF	.435	.275	10F11HF/CE	1.045	.695	.845
#10-32	2	.130 - .225	.390	.027	.280	.303	.281	10F21HF	.535	.275	10F21HF/CE	1.045	.805	.735
1/4"-20	1	.027 - .165	.510	.030	.374	.399	.375	25C11HF	.585	.400	25C11HF/CE	1.205	.945	1.015
1/4"-20	2	.165 - .260	.510	.030	.374	.399	.375	25C21HF	.685	.400	25C21HF/CE	1.205	1.085	.915
5/16"-18	1	.027 - .150	.655*	.035	.499	.528	.500	31C11HF	.685	.530	31C11HF/CE	1.460	1.045	1.235
5/16"-18	2	.150 - .312	.655*	.035	.499	.528	.500	31C21HF	.845	.530	31C21HF/CE	1.460	1.170	1.220
3/8"-16	1	.027 - .150	.655*	.035	.499	.528	.500	37C11HF	.685	.530	37C11HF/CE	1.460	1.045	1.235
3/8"-16	2	.150 - .312	.655*	.035	.499	.528	.500	37C21HF	.845	.515	37C21HF/CE	1.460	1.170	1.220
1/2"-13	1	.063 - .200	.865*	.047	.686	.727	.687	50C11HF	1.150	.850	N/A	N/A	N/A	N/A
1/2"-13	2	.200 - .350	.865*	.047	.686	.727	.687	50C21HF	1.300	.850	N/A	N/A	N/A	N/A

METRIC DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	GRIP CODE	GRIP RANGE	B	C	D	D1	E	PART NUMBER	L		M		PART NUMBER	L-CE		K	M-CE				
									MIN - MAX	±0.25, ±0.64*	±0.08	MAX		MIN	±0.10-0			±0.38	MAX	MAX	MAX
M4x0.7	1	0.50 - 2.00	9.53	0.68	6.35	6.79	6.35	.40C11HF	9.78	7.49		.40C11HF/CE	19.18	14.61	16.26						
M4x0.7	2	2.00 - 3.30	9.53	0.68	6.35	6.79	6.35	.40C21HF	11.05	7.49		.40C21HF/CE	19.18	16.26	14.73						
M5x0.8	1	0.50 - 3.30	9.91	0.68	7.10	7.70	7.14	.50C11HF	11.05	6.99		.50C11HF/CE	26.54	17.65	21.46						
M5x0.8	2	3.30 - 5.70	9.91	0.68	7.10	7.70	7.14	.50C21HF	13.59	6.99		.50C21HF/CE	26.54	20.45	18.67						
M6x1.0	1	0.70 - 4.20	12.96	0.76	9.50	10.14	9.53	.60C11HF	14.86	10.16		.60C11HF/CE	30.61	24.00	25.78						
M6x1.0	2	4.20 - 6.60	12.96	0.76	9.50	10.14	9.53	.60C21HF	17.40	10.16		.60C21HF/CE	30.61	27.56	23.24						
M8x1.25	1	0.70 - 3.80	16.64*	0.89	12.70	13.42	12.70	.80C11HF	17.40	13.46		.80C11HF/CE	37.08	26.54	31.37						
M8x1.25	2	3.80 - 7.90	16.64*	0.89	12.70	13.42	12.70	.80C21HF	21.46	13.08		.80C21HF/CE	37.08	29.72	30.99						
M10x1.50	1	0.70 - 3.80	16.64*	0.89	12.70	13.42	12.70	.100C11HF	17.40	13.46		.100C11HF/CE	37.08	26.54	31.37						
M10x1.50	2	3.80 - 7.90	16.64*	0.89	12.70	13.42	12.70	.100C21HF	21.46	13.08		.100C21HF/CE	37.08	29.72	30.99						
M12x1.75	1	1.60 - 5.10	21.97*	1.19	17.42	18.47	17.45	.120C11HF	29.21	21.59		N/A	N/A	N/A	N/A						
M12x1.75	2	5.10 - 8.90	21.97*	1.19	17.42	18.47	17.45	.120C21HF	33.02	21.59		N/A	N/A	N/A	N/A						