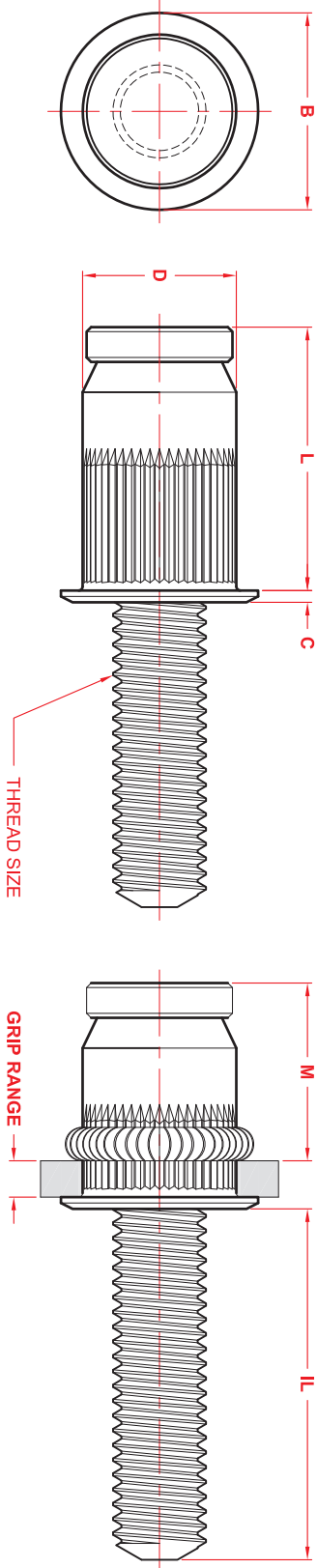


RIVETKING® IKS SERIES™ - ROUND KNURLED BODY, LOW PROFILE HEAD, THIN WALL RIVET STUD



PART NUMBER EXAMPLE = 25C1IKSSV / .625 (PART CODE + MATERIAL + FINISH / STUD LENGTH)

INCH DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	PART CODE	GRIP RANGE	L					B					C					D					M					IL					HOLE SIZE IN SHEET																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
			BODY LENGTH	HEAD DIA	HEAD HEIGHT	BODY DIA	BLIND HEIGHT	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX		MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	

METRIC DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	PART CODE	GRIP RANGE	L		B HEAD DIA	C HEAD HEIGHT	D BODY DIA	M BLIND HEIGHT	IL			HOLE SIZE IN SHEET		
			BODY LENGTH	HEAD DIA					HEAD HEIGHT	BODY DIA	BLIND HEIGHT		STUD LENGTH (AT MAX GRIP)	MAX
M4x0.7	.40C1IKS	0.5 - 2.0	12.32	±0.50	9.91	±0.25, ±0.64*	0.76	6.73	9.15	12.0	15.0	20.0	6.75	
M4x0.7	.40C2IKS	2.0 - 3.3	13.59		9.91		0.76	6.73	9.15	10.7	13.7	18.7	6.75	
M5x0.8	.50C1IKS	0.5 - 3.3	13.84		10.54		0.76	7.52	9.65	12.0	15.0	20.0	7.60	
M5x0.8	.50C2IKS	3.3 - 5.7	16.64		10.54		0.76	7.52	9.65	9.6	12.6	17.6	7.60	
M6x1.0	.60C1IKS	0.7 - 4.2	17.02		12.70		0.76	9.91	11.81	15.0	20.0	25.0	10.00	
M6x1.0	.60C2IKS	4.2 - 6.6	19.56		12.70		0.76	9.91	11.81	12.6	17.6	22.6	10.00	
M8x1.25	.80C1IKS	0.7 - 3.8	20.57		17.40*		0.89	13.46	15.24	16.0	22.0	28.0	13.50	
M8x1.25	.80C2IKS	3.8 - 7.9	23.50		17.40*		0.89	13.46	14.10	11.9	17.9	23.9	13.50	
M10x1.50	.100C1IKS	0.7 - 3.8	20.57		17.40*		0.89	13.46	15.24	20.0	25.0	30.0	13.50	
M10x1.50	.100C2IKS	3.8 - 7.9	23.50		17.40*		0.89	13.46	13.60	15.9	20.9	25.9	13.50	

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REDRAWN: RE/Mini/6.08.26			APPROVED: RE/6.09.26		APPROVED: RK/6.09.26		APPROVED: (rev.d1) RE/8.31.26	
DESCRIPTION: ROUND KNURLED BODY, LOW PROFILE HEAD, THIN WALL RIVET STUD								
LIMITS UNLESS STATED		DECIMAL ±.015 ANGULAR ±2° SURFACE TEXTURE 		DIMENSIONS IN INCHES UNLESS OTHERWISE STATED. DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY. REMOVE ALL BURRS & SHARP EDGES		 ORIGINAL SHEET SIZE 8.5" X 11"		
Industrial Rivet & Fastener Co.						35 MAPLE STREET NORWOOD, NJ, 07648 TEL: (201) 750 1040 info@rivet.com		
SHEET: 1 OF 1		SALES	PART#	AS NOTED ON CHART			REV: E	
		DWG#	IKS SERIES					