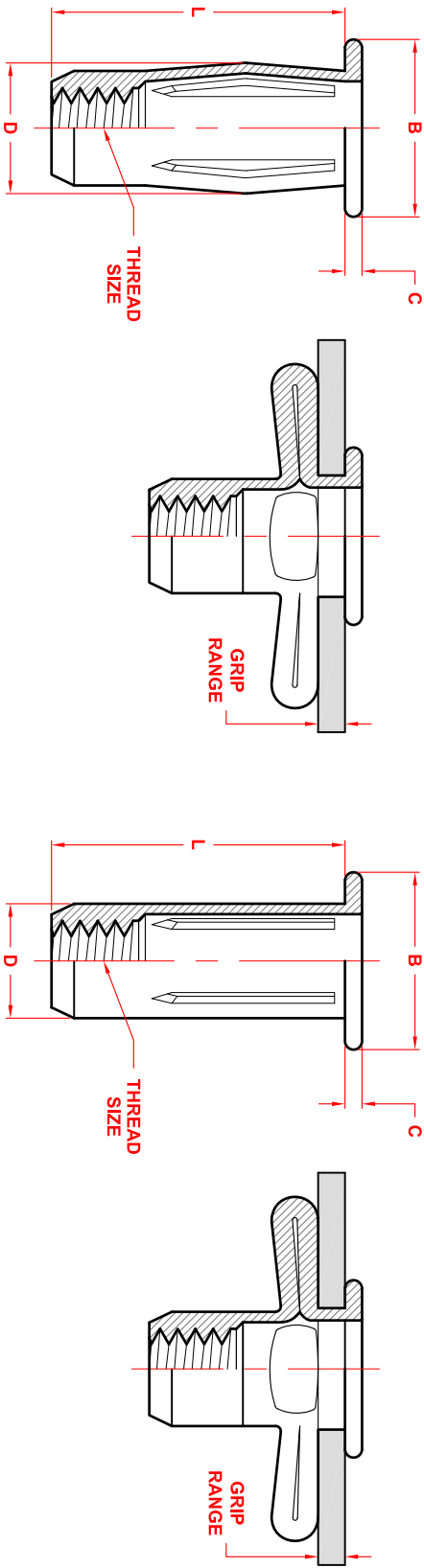


RIVETKING® IPB & IPN SERIES - ROUND BODY QUADRAFOLD™, PRE-BULBED & STRAIGHT, STANDARD HEAD RIVET NUTS

IPB SERIES PRE-BULBED

IPN SERIES STRAIGHT SHANK



INCH DIMENSIONS - RIVET NUT SPECIFICATIONS

PART CODE (PRE-BULBED)	PART CODE (STRAIGHT SHANK)	THREAD SIZE	GRIP CODE	GRIP RANGE		L BODY LENGTH	B HEAD DIA	C HEAD HEIGHT	D		HOLE SIZE	
				MIN - MAX	MAX				BODY DIA	IPN	IPB	IPN
10C11PB	10C11PN	#10-24	#1	.020 - .175	.843	.510	.038	.329	.272	.336	.273	
10C21PB	10C21PN	#10-24	#2	.175 - .320	.936	.510	.038	.329	.272	.336	.273	
10F11PB	10F11PN	#10-32	#1	.020 - .175	.843	.510	.038	.329	.272	.336	.273	
10F21PB	10F21PN	#10-32	#2	.175 - .320	.936	.510	.038	.329	.272	.336	.273	
25C11PB	25C11PN	1/4"-20	#1	.020 - .280	1.015	.645	.059	.382	.346	.390	.347	
25C21PB	25C21PN	1/4"-20	#2	.280 - .500	1.249	.645	.059	.382	.346	.390	.347	
31C11PB	31C11PN	5/16"-18	#1	.020 - .280	1.156	.770	.062	.495	.437	.500	.438	
31C21PB	31C21PN	5/16"-18	#2	.280 - .500	1.390	.770	.062	.495	.437	.500	.438	
37C11PB	37C11PN	3/8"-16	#1	.020 - .280	1.233	.895	.088	.587	.514	.594	.515	
---	37C21PN	3/8"-16	#2	.280 - .500	1.452	.895	.088	---	.514	---	.515	

METRIC DIMENSIONS - RIVET NUT SPECIFICATIONS

PART CODE (PRE-BULBED)	PART CODE (STRAIGHT SHANK)	THREAD SIZE	GRIP CODE	GRIP RANGE		L BODY LENGTH	B HEAD DIA	C HEAD HEIGHT	D		HOLE SIZE			
				MIN - MAX	MAX				HEAD DIA	HEAD HEIGHT	BODY DIA		IPB	IPN
											IPB	IPN		
.50C11PB	.50C11PN	M5x0.8	#1	0.50 - 4.45	21.41	MAX	12.95	0.96	8.35	7.47	8.55	7.48		
.50C21PB	.50C21PN	M5x0.8	#2	4.45 - 8.10	24.18	MAX	12.95	0.96	8.35	7.47	8.55	7.48		
.60C11PB	.60C11PN	M6x1.0	#1	0.50 - 7.10	25.78	MAX	16.38	1.50	9.70	8.79	10.00	8.80		
.60C21PB	.60C21PN	M6x1.0	#2	7.10 - 12.70	31.70	MAX	16.38	1.50	9.70	8.79	10.00	8.80		
.80C11PB	.80C11PN	M8x1.25	#1	0.50 - 7.10	29.33	MAX	19.65	1.57	12.57	11.10	12.70	11.11		
.80C21PB	.80C21PN	M8x1.25	#2	7.10 - 12.70	35.28	MAX	19.65	1.57	12.57	11.10	12.70	11.11		

DATE	DESCRIPTION	REV
8.31.26	Nomenclature updated	C
9.25.25	3/8-16 UNC, 37C1/C2IPN added	B
4.03.25	Dwg Desc revised, 10-32 Part Code corrected	B
8.23.23	Revised dimensional data chart to clarify	A
7.28.23	Drawing released	-

MAT'L	HEAT TREAT	SURF. FINISH	MATERIAL & FINISH SPEC'S
STEEL, ALUMINUM or 18-8SS	S/R	ZINC YELLOW ROHS ZINC CLEAR ROHS CAD YELLOW ZINC NICKEL 800 HOURS	

PROCESSING:
MIL ICPT
TAPPING
COLORBENT
S/R
FINISH
PACK

APPROVED: (rev.b1)
RE/8.31.26

APPROVED:
SS/9.25.25

APPROVED:
RK/9.25.25

REDDRAWN:
CNCastañeda/7.21.23

DESCRIPTION:
QUADRAFOLD, PRE-BULBED & STRAIGHT SHANK,
QUAD FOLDING RIVET NUTS

LIMITS UNLESS STATED
DECIMAL .015
ANGULAR ±2°
SURFACE TEXTURE

Industrial Rivet & Fastener Co.
RIVET KING®
35 MAPLE STREET
NORWOOD, NJ, 07648
TEL: (201) 750 1040
Info@rivet.com

SHEET: 1 OF 1
SALES
PART#
DWG#
AS NOTED ON CHART
IPB - IPN SERIES
REV: C

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