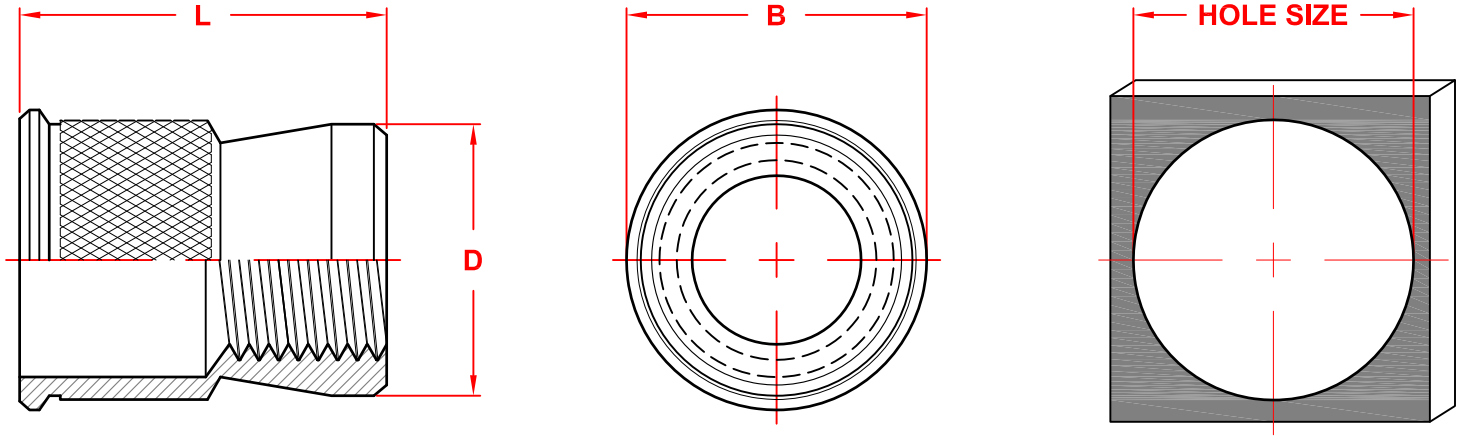
RIVETKING® ISN SERIES™ ROUND BODY SWAGING DIAMOND KNURLED, REDUCED HEAD RIVET NUT FOR PLASTICS / SOFT MATERIALS



INCH DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	PART CODE	L OVERALL LENGTH ±.015	B HEAD DIA ±.005	D BODY DIA MAX	HOLE SIZE +.005/-0	MATERIAL THICKNESS MIN
#6-32	6C1ISN	.370	.255	.233	.234	.062
#8-32	8C1ISN	.370	.285	.264	.266	.062
#10-24	10C1ISN	.370	.320	.295	.297	.062
#10-32	10F1ISN	.370	.320	.295	.297	.062
1/4"-20	25C1ISN	.515	.415	.389	.391	.062
5/16"-18	31C1ISN	.615	.550	.528	.531	.062
3/8"-16	37C1ISN	.740	.615	.590	.594	.062

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REV	DESCRIPTION	DATE
-	Drawing spec verification	10.05.26
	Drawing Released	4.30.25

MATERIAL & FINISH SPEC'S

MAT'L	Steel: 12L14 Aluminum: 6061-T6 Stainless Steel: SUS303
HEAT TREAT	N/R
SURF. FINISH	Steel: Zinc Aluminum: Plain Stainless Steel: Plain

ALTERNATIVE FINISHES ARE INDICATED BY THE SUFFIX IN THE PART NUMBER AND ARE REFERENCED ON ORDER DOCUMENTS

PROCESSING: MTL RCPT → SCREW MACHINE → FINISH → ASS'Y → FQC → PACK

APPROVED: (rev02) RE/10.23.26
APPROVED: RK/4.30.25
APPROVED: SS/4.08.25
DRAWN: CCastañeda/3.03.25
DESCRIPTION: ROUND BODY SWAGING DIAMOND KNURLED, REDUCED HEAD RIVET NUT

DIMENSIONS IN INCHES. UNLESS OTHERWISE STATED, DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY. REMOVE ALL BURRS & SHARP EDGES
ORIGINAL SHEET SIZE 8.5" X 11"
LIMITS UNLESS STATED: DECIMAL ±.015, ANGULAR ±1°
SURFACE TEXTURE 63 (1.6)

Industrial Rivet & Fastener Co.
35 MAPLE STREET
NORWOOD, NJ, 07648
TEL: (201) 750 1040
info@rivet.com

REV: -
PART# AS NOTE ON CHART
DWG# ISN SERIES
SHEET: 1 OF 1
SALES