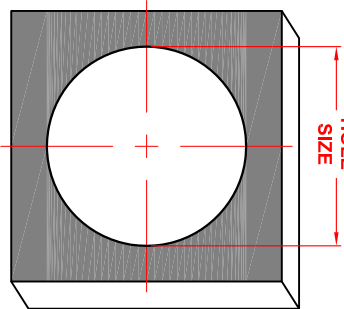
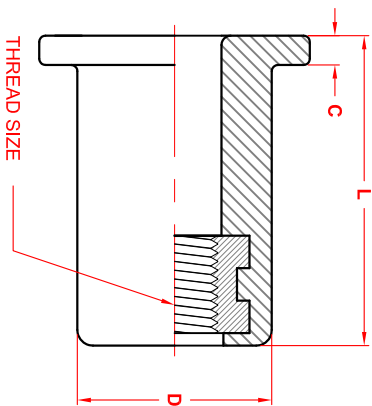
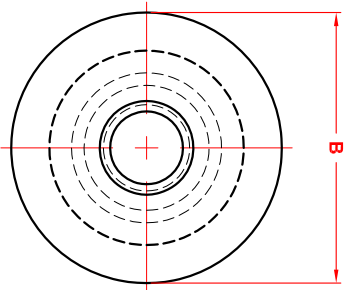


RIVETKING® JF SERIES - ROUND BODY, STANDARD HEAD RUB-NUT



NOTE:

- 1. RUBBER NUT MATERIAL - E-P D.M RUBBER IS THE STD MATERIAL. NEOPRENE OFFERED WHEN / NEOPRENE IS INDICATED IN PART NUMBER SUFFIX. EX: JF-8250M/NEO

INCH DIMENSIONS - RUBBER NUT SPECIFICATIONS

THREAD SIZE	PART NUMBER	GRIP CODE	GRIP RANGE	L		B		C		D		HOLE SIZE
				MIN - MAX	BODY LENGTH	HEAD DIA	HEAD HEIGHT	BODY DIA				
									REF	REF	REF	
#6-32	JF-3100	1	.015 - .156	.499	.433	.050	.311	.312				
#6-32	JF-3250	2	.375 - .511	.981	.551	.035	.240	.250				
#8-32	JF-4100	1	.015 - .156	.496	.433	.050	.311	.312				
#8-32	JF-4140	2	.015 - .172	.560	.750	.060	.311	.312				
#10-32	JF-5150	1	.015 - .192	.559	.500	.036	.374	.377				
#10-32	JF-5170	2	.035 - .232	.669	.562	.040	.374	.377				
#10-32	JF-5190	3	.030 - .227	.824	.750	.187	.374	.377				
#10-32	JF-5250	4	.300 - .600	1.040	.551	.051	.374	.503				
1/4"-20	JF-6200	1	.031 - .187	.831	.750	.187	.500	.503				
1/4"-20	JF-6250	2	.250 - .457	1.051	.641	.078	.500	.503				
5/16"-18	JF-8200	1	.016 - .156	.721	.846	.126	.625	.625				
5/16"-18	JF-8250	2	.156 - .375	1.100	.846	.225	.625	.625				
3/8"-16	JF-1027	1	.015 - .437	1.062	1.160	.187	.750	.753				

METRIC DIMENSIONS - RUBBER NUT SPECIFICATIONS

THREAD SIZE	PART NUMBER	GRIP CODE	GRIP RANGE	L		B	C	D	HOLE SIZE
				MIN - MAX	BODY LENGTH	HEAD DIA	HEAD HEIGHT	BODY DIA	
						REF	REF	REF	
M3x0.5	JF-3100M	1	0.40 - 4.00	12.60	11.00	1.20	7.90	7.90	
M3x0.5	JF-3250M	2	9.50 - 15.40	24.90	14.00	0.90	6.10	6.10	
M4x0.7	JF-4100M	1	0.40 - 4.00	12.60	11.00	1.20	7.90	7.90	
M4x0.7	JF-4140M	2	0.40 - 4.40	14.20	19.05	1.50	7.90	7.90	
M5x0.8	JF-5150M	1	0.40 - 4.90	14.10	12.70	0.90	9.60	9.60	
M5x0.8	JF-5170M	2	0.85 - 5.90	17.00	14.00	1.00	9.60	9.60	
M5x0.8	JF-5190M	3	0.80 - 5.80	20.95	18.95	4.40	9.60	9.60	
M5x0.8	JF-5250M	4	7.90 - 15.00	26.50	14.00	1.30	9.60	9.60	
M6x1.0	JF-6200M	1	0.80 - 4.70	21.10	19.05	4.75	12.70	12.70	
M6x1.0	JF-6250M	2	6.40 - 11.50	26.70	16.30	2.00	12.70	12.70	
M8x1.25	JF-8200M	1	0.40 - 4.00	18.30	21.50	3.20	15.90	15.90	
M8x1.25	JF-8250M	2	3.95 - 9.50	27.90	21.50	5.70	15.90	15.90	
M10x1.5	JF-1027M	1	0.38 - 11.10	27.00	29.50	4.75	19.05	19.05	

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REDRAWN: CNCastañeda/1.07.25	APPROVED: RK/3.14.25	APPROVED: SS/5.06.25	APPROVED: RE/9.14.26 (rev.03)	MATERIAL & FINISH SPEC'S		RUBBER NUT: STANDARD NUT: E-P D.M RUBBER SPECIAL NUT: NEOPRENE AS INDICATED IN PIN SUFFIX INSERT: BRASS		- Drawing spec verification		9.14.26
DESCRIPTION: JF SERIES, RUBBER NUT				MAT'L		HEAT TREAT		Drawing Released		5.07.25
				SURF. FINISH		---		REV		
LIMITS UNLESS STATED		DECIMAL .±.015 ANGULAR ±2° SURFACE TEXTURE		DIMENSIONS IN INCHES UNLESS OTHERWISE STATED. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY. REMOVE ALL BURRS & SHARP EDGES				Industrial Rivet & Fastener Co.		
SHEET: 1 OF 1		SALES		PART#		AS NOTED ON CHART		REV: I		
		DWG#				JF SERIES				
ALTERNATIVE FINISHES ARE INDICATED BY THE SUFFIX IN THE PART NUMBER AND ARE REFERENCED ON ORDER DOCUMENTS										