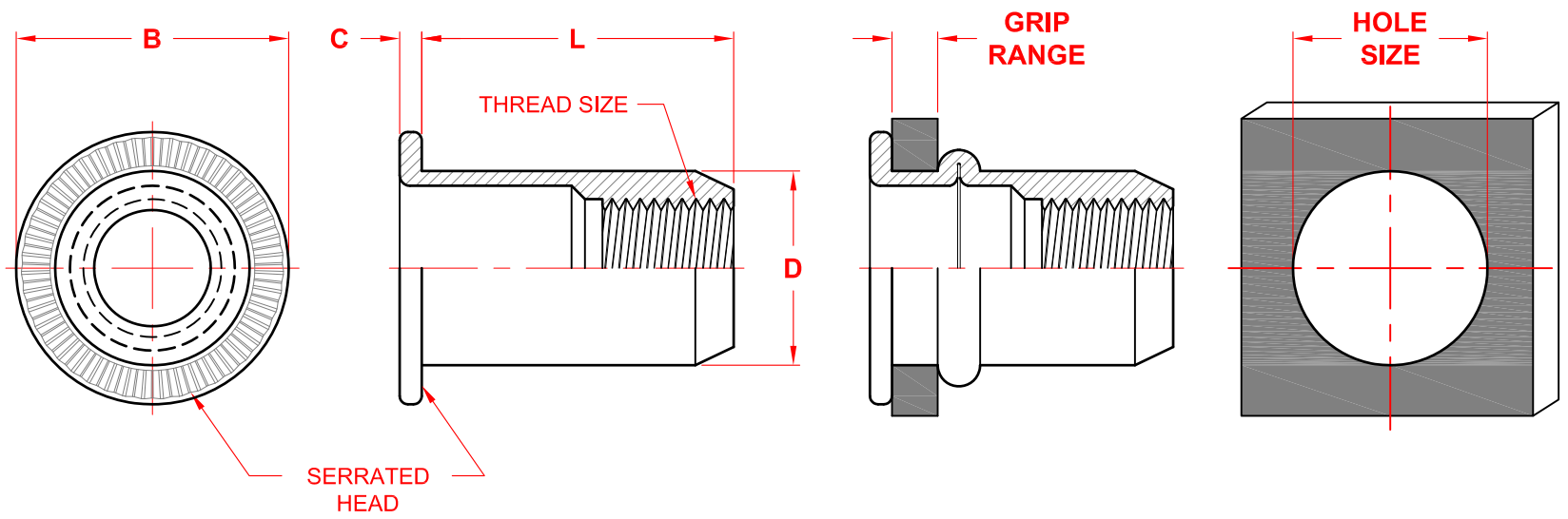
RIVETKING® NIS SERIES - ROUND BODY, SERRATED LARGE HEAD RIVET NUT



METRIC DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	GRIP CODE	GRIP RANGE	PART CODE	L	B	C	D	HOLE SIZE
				BODY LENGTH	HEAD DIA	HEAD HEIGHT	BODY DIA	
		MIN - MAX		NOM	±0.25	±0.13	MAX	+0/-0.10
M4x0.7	1	0.50 - 2.00	.40C1NIS	9.70	8.50	0.80	5.90	6.10
M4x0.7	2	2.00 - 3.50	.40C2NIS	11.20	8.50	0.80	5.90	6.10
M5x0.8	1	0.50 - 2.50	.50C1NIS	12.00	10.00	1.00	6.90	7.10
M5x0.8	2	2.50 - 5.00	.50C2NIS	16.00	10.00	1.00	6.90	7.10
M6x1.0	1	0.50 - 3.00	.60C1NIS	14.50	13.00	1.50	8.90	9.10
M6x1.0	2	3.00 - 5.50	.60C2NIS	16.50	13.00	1.50	8.90	9.10
M8x1.25	1	0.50 - 3.00	.80C1NIS	16.50	16.00	1.50	10.90	11.10
M8x1.25	2	3.00 - 5.50	.80C2NIS	18.50	16.00	1.50	10.90	11.10
M10x1.50	1	1.00 - 3.50	.100C1NIS	17.50	16.00	1.60	11.90	12.10
M12x1.75	1	1.00 - 4.00	.120C1NIS	25.00	23.00	2.00	15.90	16.10

REV	DESCRIPTION	DATE
A	Dwg spec verification	10.05.26
	Dwg Desc revised, Steel call-out revised,	4.04.25
	Surf Finish corrected, Nomenclature revised,	
	matching catalog	
-	Drawing Released, Dwg# was NSL	12.20.24

MATERIAL & FINISH SPEC'S

MAT'L	S = STEEL, LOW CARBON 6%-10% 3 = STAINLESS STEEL, 18-8, 304SS A = ALUMINUM
HEAT TREAT	S/R
SURF. TREAT	Z = ZINC CR3+ ROHS COMPLIANT Y = ZINC YELLOW Cr3+ ROHS COMPLIANT ZN = ZINC NICKEL P - PLAIN

****ALTERNATIVE FINISHES ARE INDICATED BY THE SUFFIX IN THE PART NUMBER AND ARE REFERENCED ON ORDER DOCUMENTS****

PROCESSING:
MTL RCPT ⇨ COLDFORM1 ⇨ S/R ⇨ FINISH ⇨
TAPPING ⇨ FINISH ⇨ ASS'LY ⇨ FQC ⇨ PACK

DRAWN: CCastañeda/9.30.24
APPROVED: RK/3.14.25
APPROVED: SS/4.03.25
APPROVED: (rev-04) RE/10.23.26

DESCRIPTION: **ROUND BODY, SERRATED LARGE HEAD RIVET NUT**

LIMITS UNLESS STATED: DECIMAL ±.015, ANGULAR ±1°, SURFACE TEXTURE 125 — DIMENSIONS IN INCHES UNLESS OTHERWISE STATED. DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY. REMOVE ALL BURRS & SHARP EDGES — ORIGINAL SHEET SIZE: 8.5" X 11"

RIVET KING® 35 MAPLE STREET NORWOOD, NJ, 07648 TEL: (201) 750 1040 Info@rivet.com

Industrial Rivet & Fastener Co.

REV: A
PART# AS SPECIFIED ON CHART
DWG# **NIS SERIES**
SHEET: 1 OF 1
SALES

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