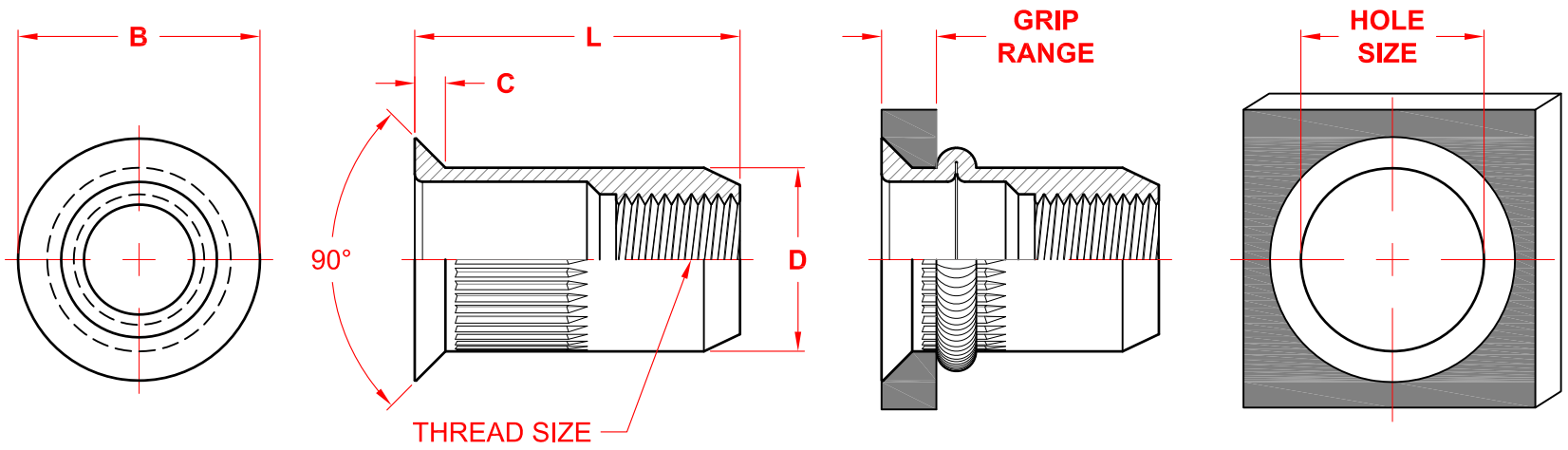
RIVETKING® NKC SERIES - ROUND KNURLED BODY, COUNTERSUNK HEAD RIVET NUT



REV	DESCRIPTION	DATE
C	Dwg spec verification	10.05.26
	Dwg Desc revised, A, SS and Y & ZN added	4.04.25
	Steel call out revised, "L' Dim call-out corrected	
	.100C1/C Dim corrected, Nomen as Cataloge,	
B	Mech Prop removed, B Dim corrections,	11.20.24
	Tolerance adjusted, M10 added, Pictorials	
	corrected	
A	Dwg Released	6.13.23

MATERIAL & FINISH SPEC'S		
	MAT'L	S = STEEL, LOW CARBON 6%-10% A = ALUMINUM 3 = STAINLESS STEEL, 18-8, 304SS
	HEAT TREAT	S/R
	SURF. TREAT	Y = ZINC YELLOW Cr3+ ROHS COMPLIANT & LUB Z = ZINC Cr3+ ROHS ZN = ZINC NICKEL

ALTERNATIVE FINISHES ARE INDICATED BY THE SUFFIX IN THE PART NUMBER AND ARE REFERENCED ON ORDER DOCUMENTS

PROCESSING:
MTL RCPT ⇨ COLDFORM1 ⇨ S/R ⇨ FINISH ⇨
TAPPING ⇨ FINISH ⇨ ASS'LY ⇨ FQC ⇨ PACK ⇨

METRIC DIMENSIONS - RIVET NUT SPECIFICATIONS

THREAD SIZE	GRIP CODE	GRIP RANGE	PART CODE	L	B	C	D	HOLE SIZE
				BODY LENGTH	HEAD DIA	HEAD HEIGHT	BODY DIA	
		MIN - MAX		NOM	±0.25	±0.13	MAX	+0/-0.10
M4x0.7	1	1.50 - 3.00	.40C1NKC	9.50	8.50	1.50	5.95	6.10
M5x0.8	1	1.50 - 4.00	.50C1NKC	11.50	10.00	1.50	6.95	7.10
M6x1.0	1	1.50 - 4.00	.60C1NKC	14.40	12.00	1.60	8.95	9.10
M8x1.25	1	1.50 - 4.00	.80C1NKC	16.90	13.50	1.60	10.95	11.10
M10x1.50	1	1.50 - 4.50	.100C1NKC	20.50	16.00	1.60	12.90	13.10

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DRAWN: CCastañeda/4.25.23
APPROVED: RK/3.14.25
APPROVED: SS/4.03.25
APPROVED: (rev.b4) RE/10.23.26
DESCRIPTION: ROUND KNURLED BODY, COUNTERSUNK HEAD, RIVET NUT
DIMENSIONS IN INCHES UNLESS OTHERWISE STATED. DIMENSIONS ON PLATED PARTS ARE FOR REFERENCE ONLY. REMOVE ALL BURRS & SHARP EDGES
ORIGINAL SHEET SIZE 8.5" X 11"
LIMITS UNLESS STATED: DECIMAL ±.015, ANGULAR ±1°
SURFACE TEXTURE 125

RIVET KING® 35 MAPLE STREET NORWOOD, NJ, 07648 TEL: (201) 750 1040 info@rivet.com

Industrial Rivet & Fastener Co.

REV: C
PART#: AS SPECIFIED ON CHART
DWG#: NKC SERIES
SALES
SHEET: 1 OF 1